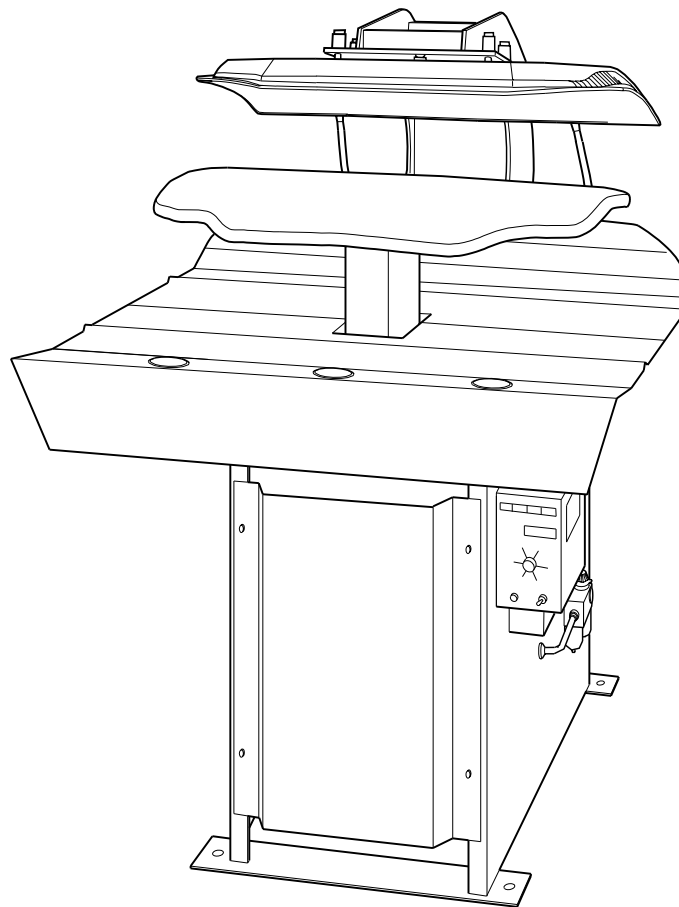


Mighty Mite and Super Laundry Presses

Refer to Page 5 for Model Numbers



SCR95N

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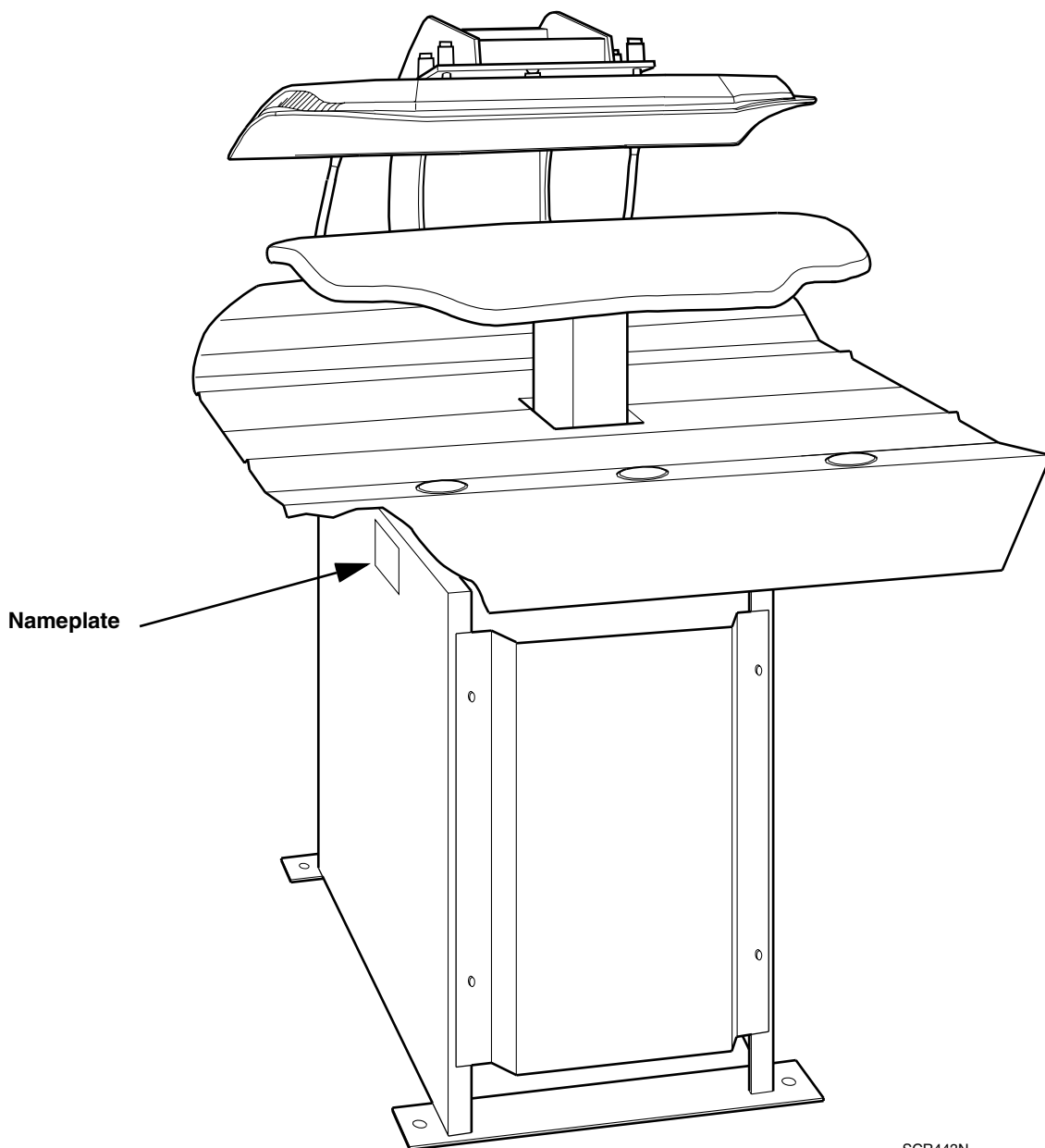
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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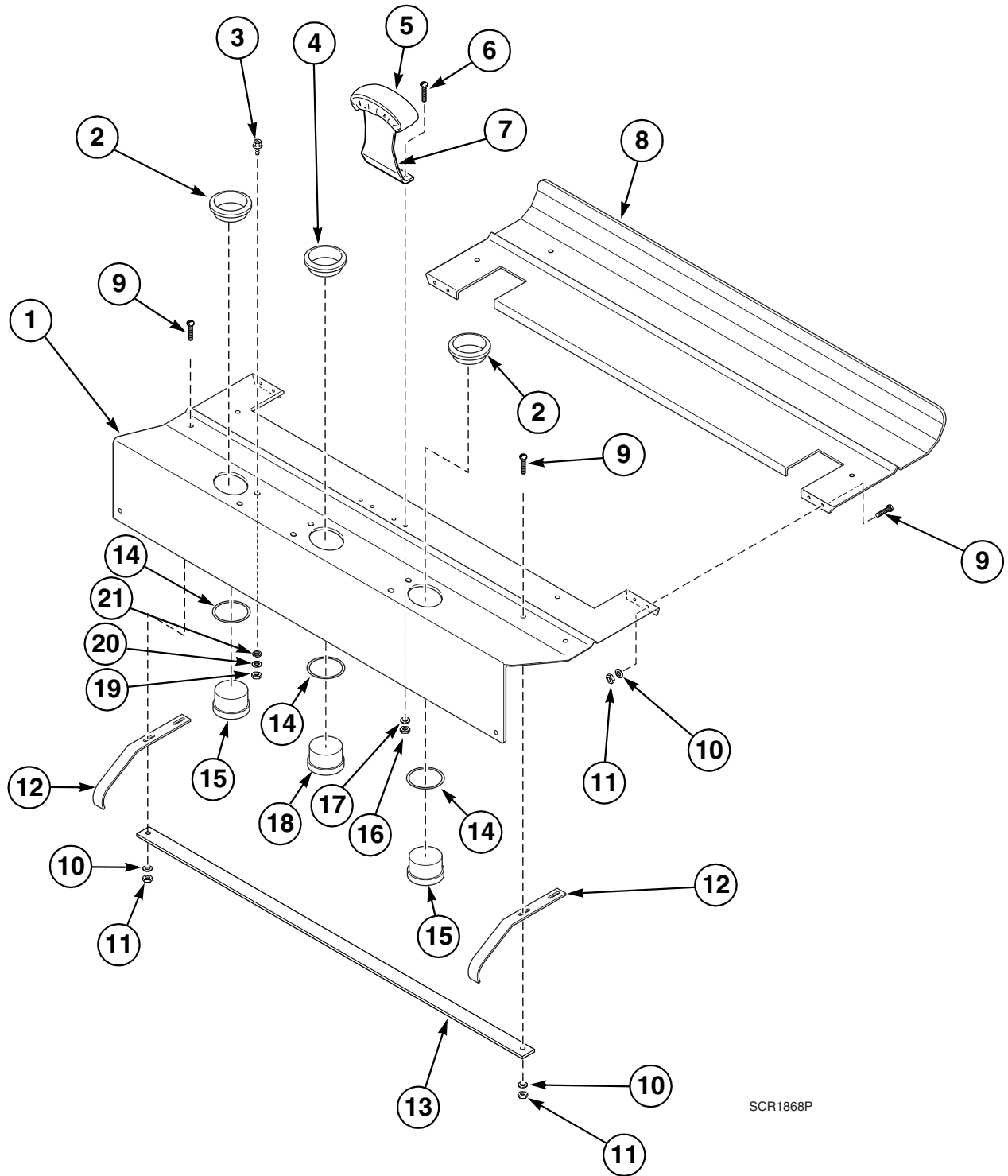
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Model Identification

Information in this manual is applicable to the following models:

Old Part No.	New Part No.
CCW-S	ACCW-S
MM-CCY	AMM-CCY
MM-BB	AMM-BB
CCY-S	ACCY-S

Table Mounting - Models Through October 2003



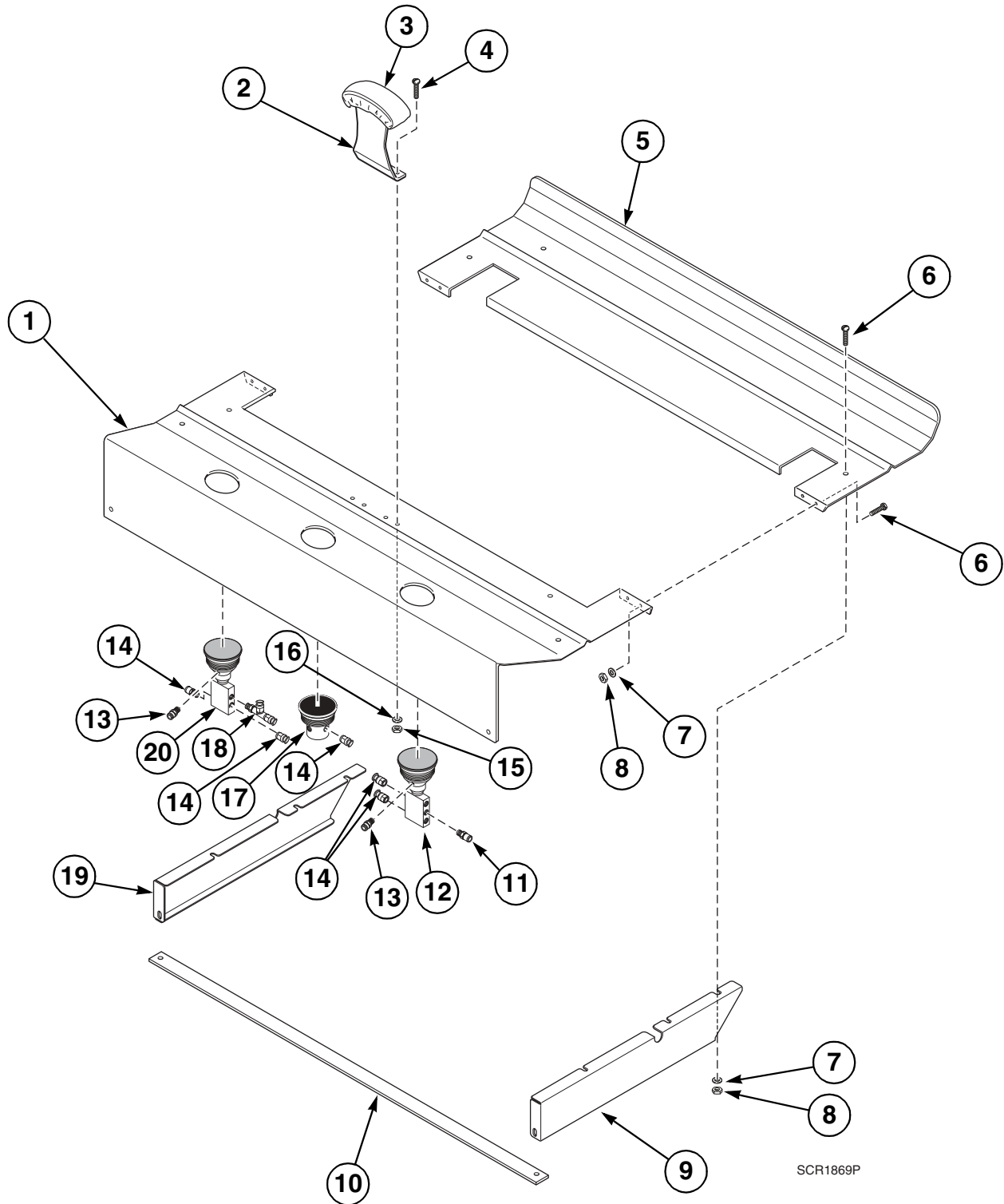
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Table Mounting - Models Through October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	F430939	Screw	4 required for models AMM-BB, ACCW-S and ACCY-S
1	N/A	Front Table	Model AMM-CCY through June 1997
	N/A	Front Table	Model AMM-BB through June 1997
	N/A	Front Table	Models ACCW-S and ACCY-S through June 1997
	N/A	Front Table	Model AMM-CCY starting June 1997
	J1569763	Front Table	Model AMM-BB starting June 1997
	J1569409	Front Table	Models ACCW-S and ACCY-S starting June 1997
2	J1591304	Grommet	Gray; 2 required
3	J0220908-03	Screw	6 required
4	J1591320	Grommet	Red
5	JA-05383	Collar Padding Set	Models ACCW-S and ACCY-S
6	F430920	Screw	2 required for models ACCW-S and ACCY-S
7	J1492271	Collar Rest Assembly	Models ACCW-S and ACCY-S
8	J1430966	Rear Table	Models ACCW-S and ACCY-S
	J1430974	Rear Table	Model AMM-CCY
	J1428333	Rear Table	Model AMM-BB
9	J0220908-02	Screw	10 required for model AMM-CCY; 6 required for model AMM-BB; 12 required for models ACCW-S and ACCY-S
10	F430317	Washer	14 required for model AMM-CCY; 6 required for model AMM-BB; 16 required for models ACCW-S and ACCY-S
11	F430215	Nut	8 required for model AMM-CCY; 10 required for models AMM-BB, ACCW-S and ACCY-S
12	JA-21481	Table Brace	2 required
13	JA-25791	Angle	2 required for models AMM-CCY and AMM-BB
	JA-27778	Angle	2 required for models ACCW-S and ACCY-S
14	JA-17705	Locking Ring	3 required
15	J1538958	Pushbutton Assembly	Gray; 2 required
16	F431017	Nut	2 required for models ACCW-S and ACCY-S
17	F431123	Washer	2 required for models ACCW-S and ACCY-S
18	JA-04665	Pushbutton	Red
19	20275	Nut	6 required
20	N/A	Washer	6 required
21	M400013	Washer	6 required

N/A = Part no longer available

Table Mounting - Models Starting October 2003



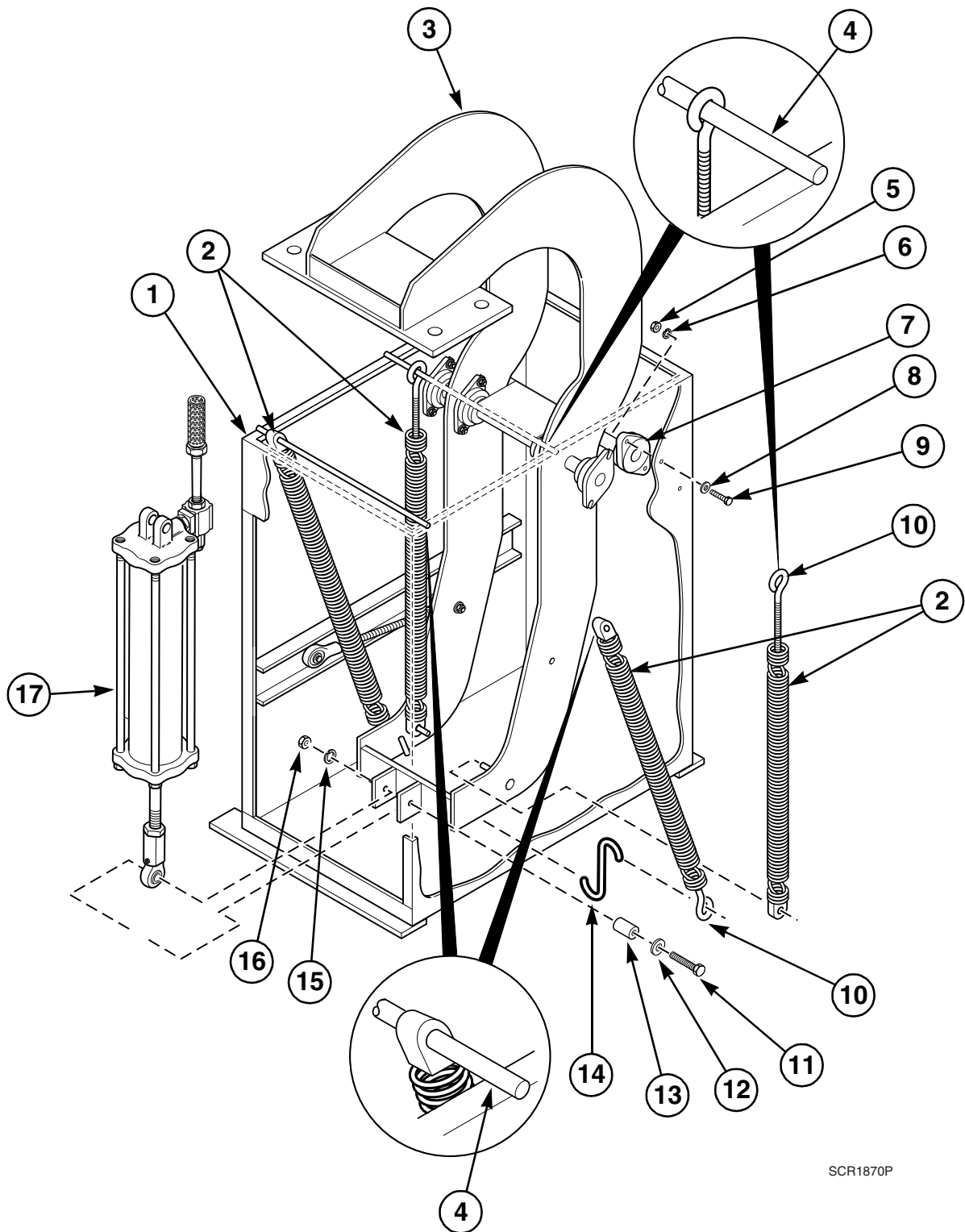
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Table Mounting - Models Starting October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J200028500	Stainless Steel Table Kit	Model AMM-BB
	J200028800	Stainless Steel Table Kit	Model AMM-CCY
	J200029000	Stainless Steel Table Kit	Models ACCW-S and ACCY-S
	F430939	Screw	4 required for models AMM-BB, ACCW-S and ACCY-S
1	J200028900	Front Table	Model AMM-CCY
	J200028600	Front Table	Model AMM-BB
	J200029100	Front Table	Models ACCW-S and ACCY-S
2	J0636892-00	Collar Rest Assembly	Models ACCW-S and ACCY-S
3	JA-05383	Collar Padding Set	Models ACCW-S and ACCY-S
4	F430920	Screw	2 required for models ACCW-S and ACCY-S
5	J200028700	Rear Table	Models AMM-CCY and AMM-BB
	J0636845-00	Rear Table	Models ACCW-S and ACCY-S
6	J0220908-02	Screw	10 required for model AMM-CCY; 6 required for model AMM-BB; 12 required for models ACCW-S and ACCY-S
7	F430317	Washer	14 required for model AMM-CCY; 6 required for model AMM-BB; 16 required for models ACCW-S and ACCY-S
8	F430215	Nut	8 required for model AMM-CCY; 10 required for models AMM-BB, ACCW-S and ACCY-S
9	J0637069-00	Bracket	Right; Models AMM-CCY and AMM-BB
	J0637076-00	Bracket	Right; Models ACCW-S and ACCY-S
10	JA-25791	Angle	31 inches; Models AMM-CCY and AMM-BB
	J0637075-00	Angle	41 inches; Models ACCW-S and ACCY-S
11	J1491620	Connector	
12	J200012700	Gray Pushbutton	
13	J0140961-00	Connector	2 required
14	F422101	Coupling	5 required
15	F431017	Nut	2 required for models ACCW-S and ACCY-S
16	F431123	Washer	2 required for models ACCW-S and ACCY-S
17	J200012300	Red Pushbutton	
18	J1438357	Tee	
19	J0637068-00	Bracket	Left; Models AMM-CCY and AMM-BB
	J0637077-00	Bracket	Left; Models ACCW-S and ACCY-S
20	J200012600	Gray Pushbutton	

N/A = Part no longer available

Pressing Cylinder and Counter Balance Spring

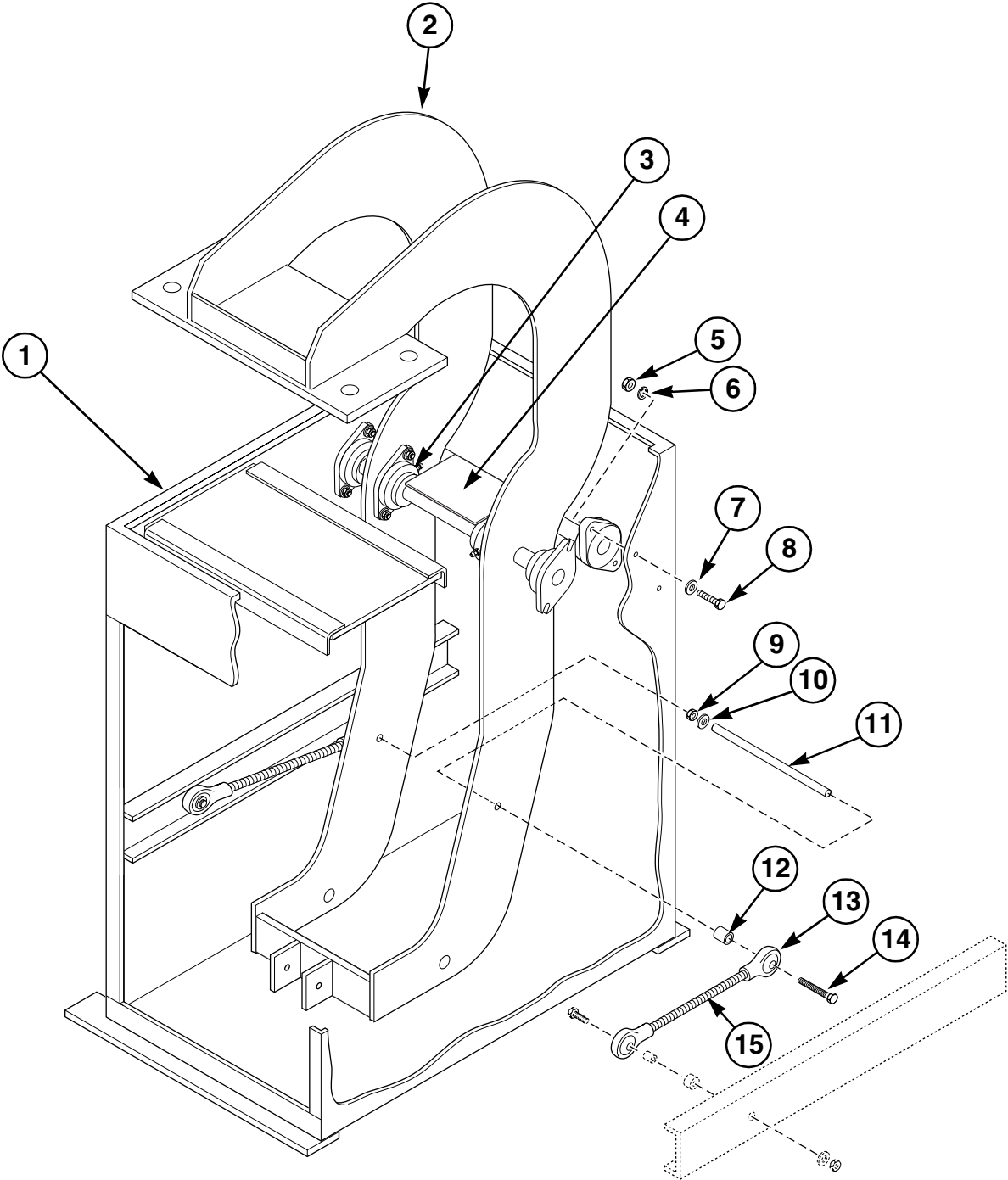


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Pressing Cylinder and Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51941	Screw	2 required
1	J1397553	Frame	
2	JA-81284	Spring	4 required; Extension
3	J1428341	Pressure Arm Weldment	
4	J1400266	Spring Hanger	2 required
5	J1000850	Nut	4 required
6	91200	Washer	
7	JA-55082	Bearing	Spherical
8	J1001338	Washer	
9	JC-62763	Screw	
10	JC-18058	Bolt	4 required
11	J1399914	Screw	
12	J1178391	Washer	2 required
13	JC-19148	Bearing	2 required; Oilless sleeve
14	J1401322	Hook	2 required
15	M400014	Washer	
16	20274	Nut	
17	J1399336	Pressing Cylinder Assembly	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown

Pressure Arm Mounting



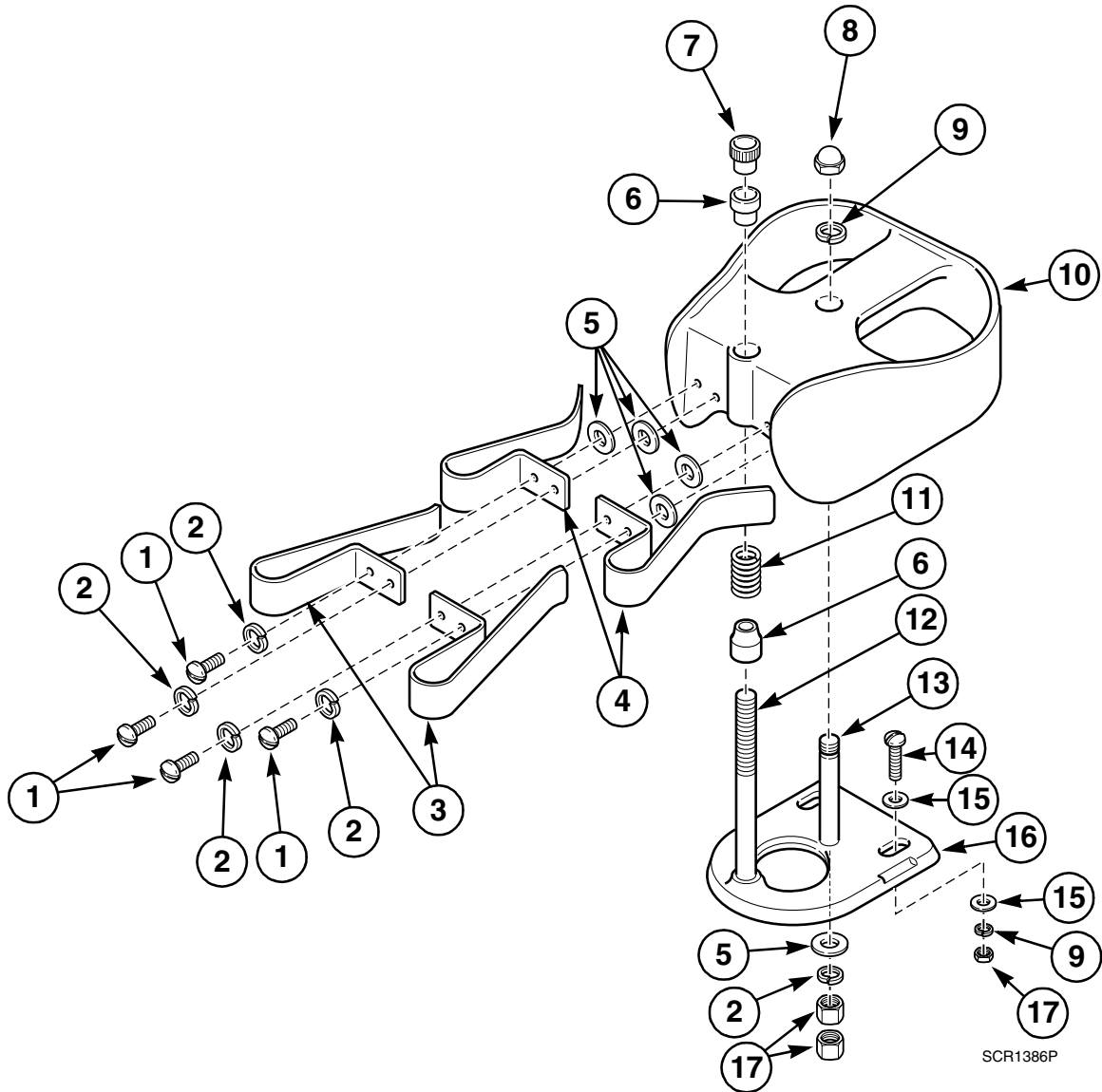
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Pressure Arm Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1397553	Frame	
2	J1428341	Pressure Arm Weldment	
3	J1083930	Bearing	4 required
4	J1397462	Pivot Bracket Weldment	
5	N/A	Screw	8 required
6	J1001304	Washer	8 required
7	M400014	Washer	8 required
8	20274	Nut	8 required
9	J1000850	Nut	4 required
10	J1001338	Washer	2 required for model AMM-BB; 4 required for models AMM-CCY, ACCW-S and ACCY-S
11	J1397611	Linkage Rod	Long
12	J1398189	Linkage Spacer	4 required
13	JA-53961	Bearing	4 required
14	JC-62763	Screw	2 required
15	J1397496	Linkage Rod	2 required; Short

N/A = Part no longer available

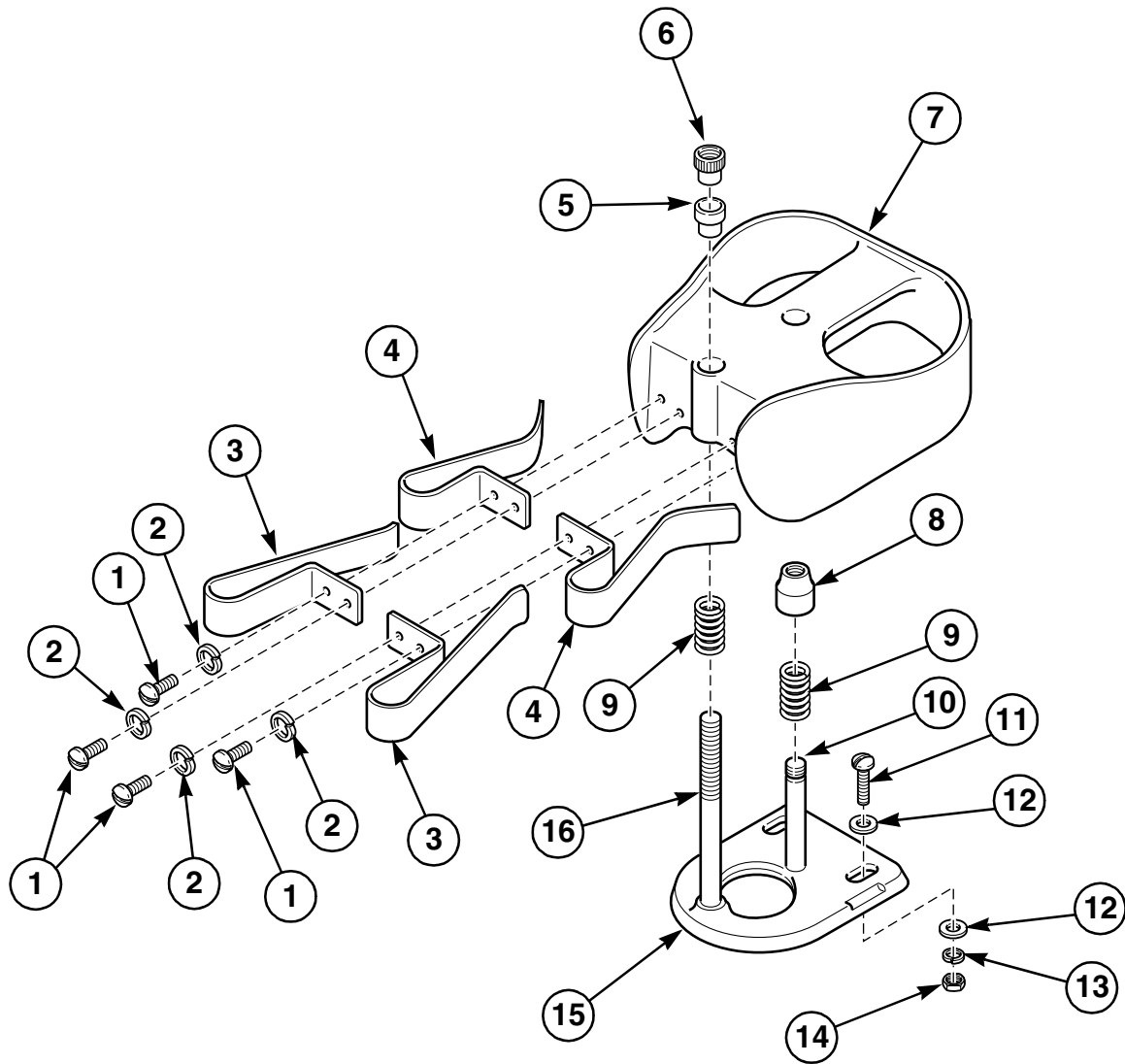
Yoke Block Assembly - Model AMM-CCY



Yoke Block Assembly - Model AMM-CCY

REF	PART NO.	DESCRIPTION	COMMENTS
	J1426394	Yoke Block Assembly	Includes items 1-17
1	J1185107	Screw	4 required
2	J1000975	Washer	4 required
3	JA-13459	Spring	2 required; Outside
4	JA-13460	Spring	2 required; Inside
5	JA-12215	Piston Stop	4 required
6	JA-13155	Bushing	2 required
7	J1441898	Knob	
8	J1281393	Nut	
9	M400013	Washer	3 required
10	J1426386	Yoke Block	
11	JA-50983	Spring	Compression
12	JA-10911	Mounting Rod	
13	J1149954	Rod	
14	91202	Screw	2 required
15	J1001270	Washer	6 required
16	JA-14016	Collar Block Base	
17	70142	Nut	4 required

Yoke Block Assembly - Model ACCY-S



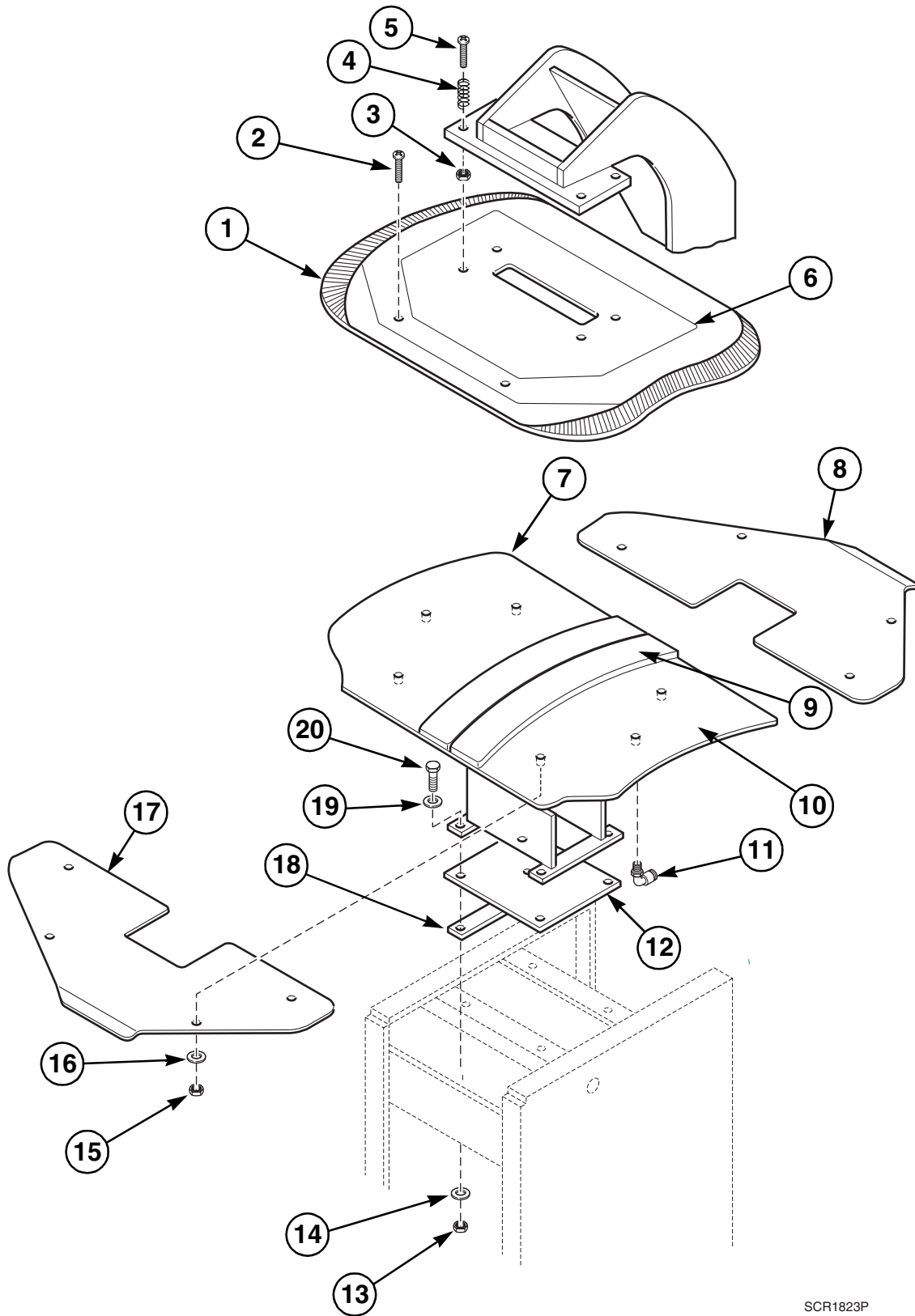
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Yoke Block Assembly - Model ACCY-S

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Yoke Block Assembly	Includes items 1-16
1	M400044	Screw	4 required
2	J1000975	Washer	4 required
3	JA-13459	Spring	2 required; Outside
4	JA-13460	Spring	2 required; Inside
5	JA-13155	Bushing	
6	J1441898	Knob	
7	JA-14173	Yoke Block	
8	JA-10913	Bushing	
9	JA-50983	Spring	2 required; Compression
10	JA-10912	Stud	
11	91202	Screw	2 required
12	J1001270	Washer	4 required
13	M400013	Washer	2 required
14	70142	Nut	2 required
15	JA-14016	Collar Block Base	
16	JA-10911	Mounting Rod	

N/A = Part no longer available

Buck Mounting - Model AMM-BB



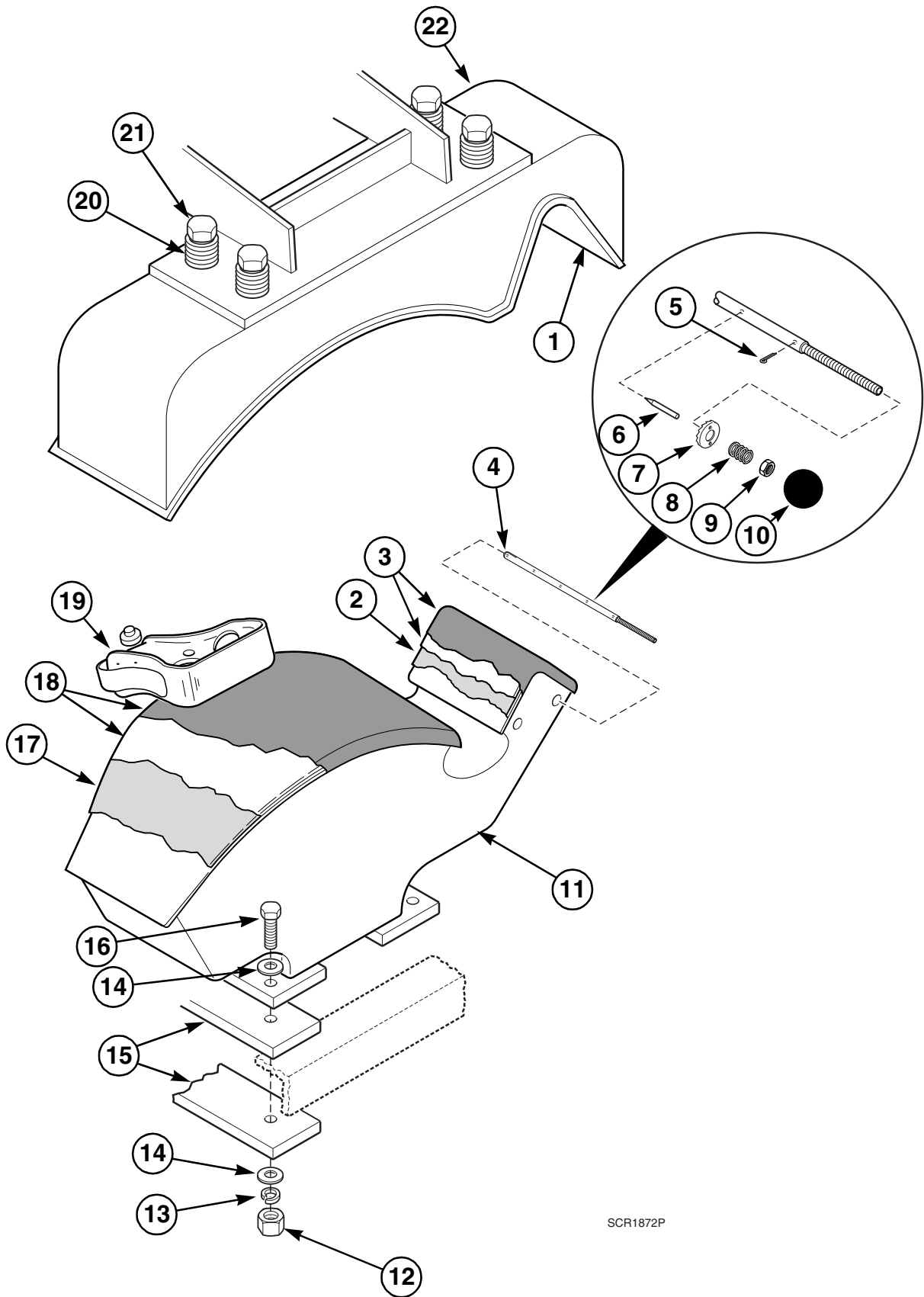
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Buck Mounting - Model AMM-BB

REF	PART NO.	DESCRIPTION	COMMENTS
	JM-90601	Insulation	Used under item 3
	J1431881	Head Cover Padding	
1	J1534163	Head Cover	
2	M400044	Screw	4 required
3	JA-52395	Nut	4 required
4	JA-51340	Spring	4 required; Compression
5	JA-50900	Screw	4 required
6	J1534155	Head Cover	
7	J1416213	Buck Padding Set	Nylon
8	J1427467	Rear Heat Shield	2 required; Models through June 1997
9	J1431162	Buck Padding	Steel wool
10	J1641240	Buck Weldment	Models starting June 1997
	J1427483	Buck Weldment	Models through June 1997
11	J1231521	Elbow	2 required
12	J1397371-00	Buck Mounting Plate	2 required
13	N/A	Nut	4 required
14	91200	Washer	4 required
15	20275	Nut	6 required
16	JC-80513	Washer	6 required
17	J1427459	Front Heat Shield	2 required
18	J1397371-00	Buck Mounting Plate	4 required
19	J1001338	Washer	4 required
20	JC-62763	Screw	4 required

N/A = Part no longer available

Buck Mounting - Model AMM-CCY

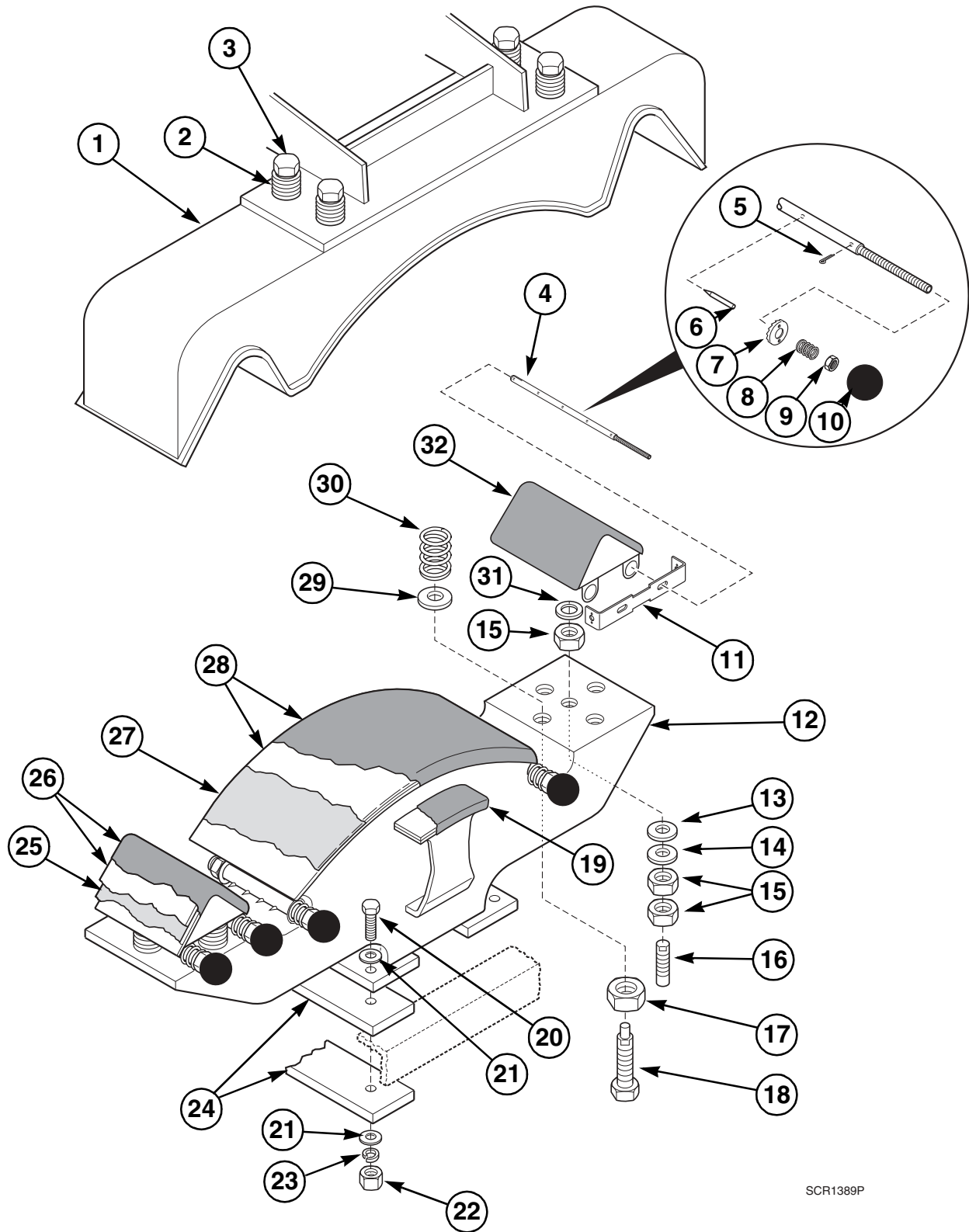


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Buck Mounting - Model AMM-CCY

REF	PART NO.	DESCRIPTION	COMMENTS
	J1433622	Buck Assembly	Includes items 4-10
	J1111905	Blind Rivet	
1	J1017441	Head Weldment	
2	JA-53748	Cuff Buck Pad	Steel wool
3	JA-05068	Cuff Buck Padding Set	Cotton
4	JA-87046	Rod	2 required
5	J1177765	Cotter Pin	2 required
6	JA-53819	Pin	8 required
7	JA-32460	Ratchet	Right; 14 tooth; 2 required
	JA-32458	Ratchet	Left; 14 tooth; 2 required
8	JA-50983	Spring	2 required; Compression
9	JC-48289	Nut	2 required
10	JA-50930	Knob	Black; 2 required
11	J1426733	Buck Weldment	
12	21899	Nut	4 required
13	91200	Washer	4 required
14	J1001338	Washer	8 required
15	J1397371-00	Buck Mounting Plate	4 required
16	JC-62763	Screw	4 required
17	J1431154	Collar Buck Pad	Steel wool
18	J1416197	Padding Set	Cotton; Collar buck
19	J1426394	Yoke Block Assembly	Refer to <i>Yoke Block Assembly</i> section for parts breakdown
20	JA-51340	Spring	4 required; Compression
	JA-52395	Nut	4 required
21	JA-50900	Screw	4 required
22	JA-03474	Head Cover	2 required

Buck Mounting - Model ACCW-S



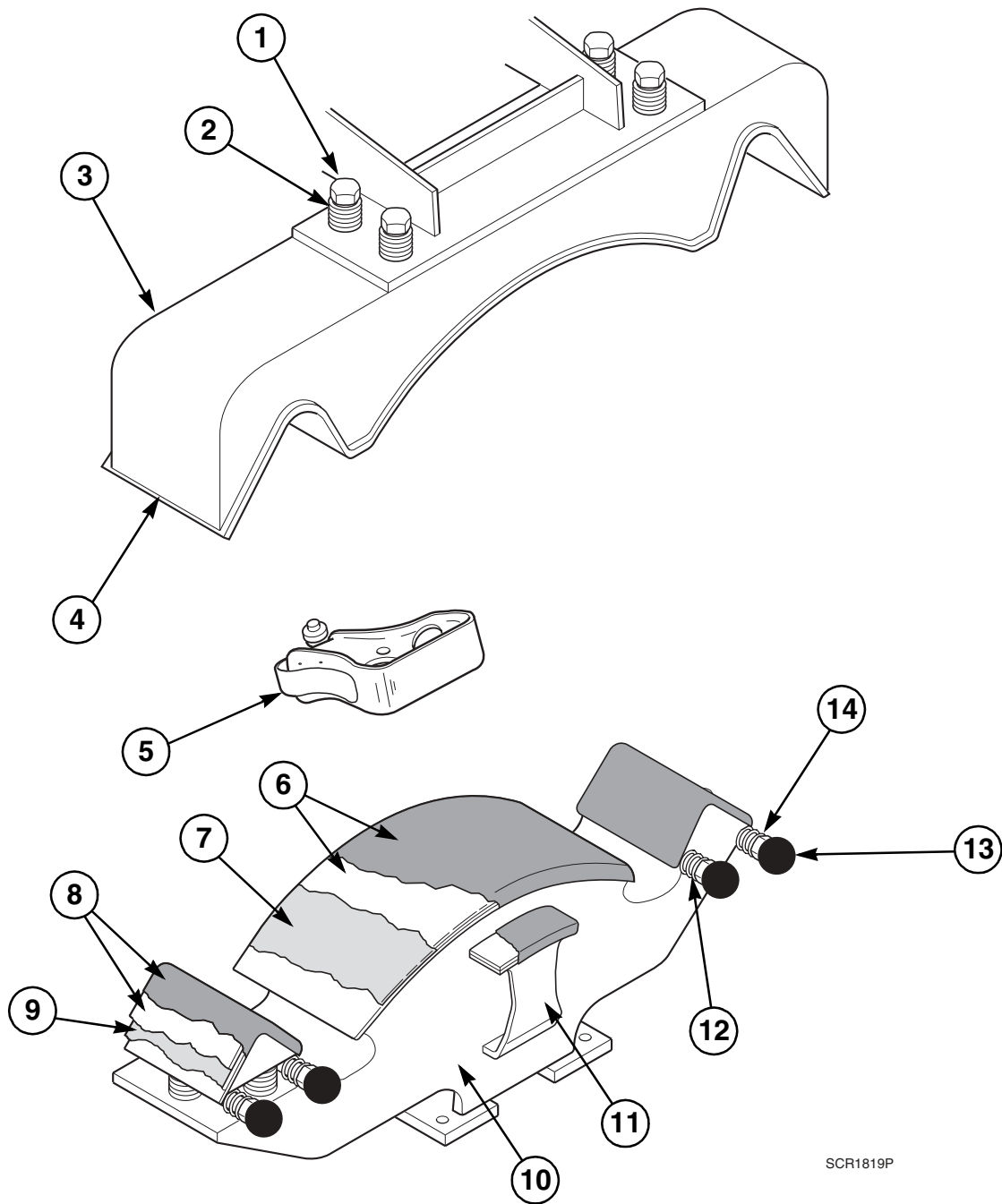
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Buck Mounting - Model ACCW-S

REF	PART NO.	DESCRIPTION	COMMENTS
	J1489848	Buck Weldment	Included with J1482587 Buck Assembly
	J1111905	Blind Rivet	12 required
	J1001734	Screw	8 required
	J1185073	Washer	6 required
	JC-80513	Washer	8 required
1	J1017359	Head Weldment	Models through June 1997
	J1481803	Head Weldment	Models starting June 1997
2	JA-51340	Spring	4 required; Compression
	JA-52395	Nut	4 required
3	JA-50900	Screw	4 required
4	JA-87046	Rod	6 required
5	J1177765	Cotter Pin	6 required
6	JA-53819	Pin	24 required
7	JA-32457	Ratchet	3 required; 14 tooth; Left
	JA-32458	Ratchet	3 required; 14 tooth; Left
	JA-32460	Ratchet	3 required; 14 tooth; Right
	JA-32461	Ratchet	3 required; 14 tooth; Right
8	JA-50983	Spring	6 required; Compression
9	JC-48289	Nut	6 required
10	JA-50930	Knob	6 required; Black
11	JA-36047	Bracket	4 required
12	N/A	Collar Buck Weldment	
13	JA-23473	Shock Pad	
14	JA-50473	Washer	2 required
15	M404993	Nut	6 required
16	JA-24374	Buck Adjusting Rod	2 required
17	JC-48169	Nut	8 required
18	J1276617	Screw	8 required
19	J1492271	Collar Rest Assembly	
20	JC-62763	Screw	4 required
21	J1001338	Washer	8 required
22	21899	Nut	4 required
23	91200	Washer	4 required
24	J1397371-00	Buck Mounting Plate	4 required
25	JA-53748	Cuff Buck Pad	Steel wool
26	JA-05068	Cuff Buck Padding Set	Cotton
27	J1490044	Collar Buck Pad	Steel wool
28	JA-05067	Collar Buck Padding Set	Cotton
29	J1178391	Washer	8 required
30	JA-54032	Spring	8 required; Compression
31	JA-52666	Washer	2 required
32	J1481902	Cuff Buck Weldment	2 required; Models starting June 1997
	JA-09319	Cuff Buck Weldment	2 required; Models through June 1997

N/A = Part no longer available

Buck Mounting - Model ACCY-S



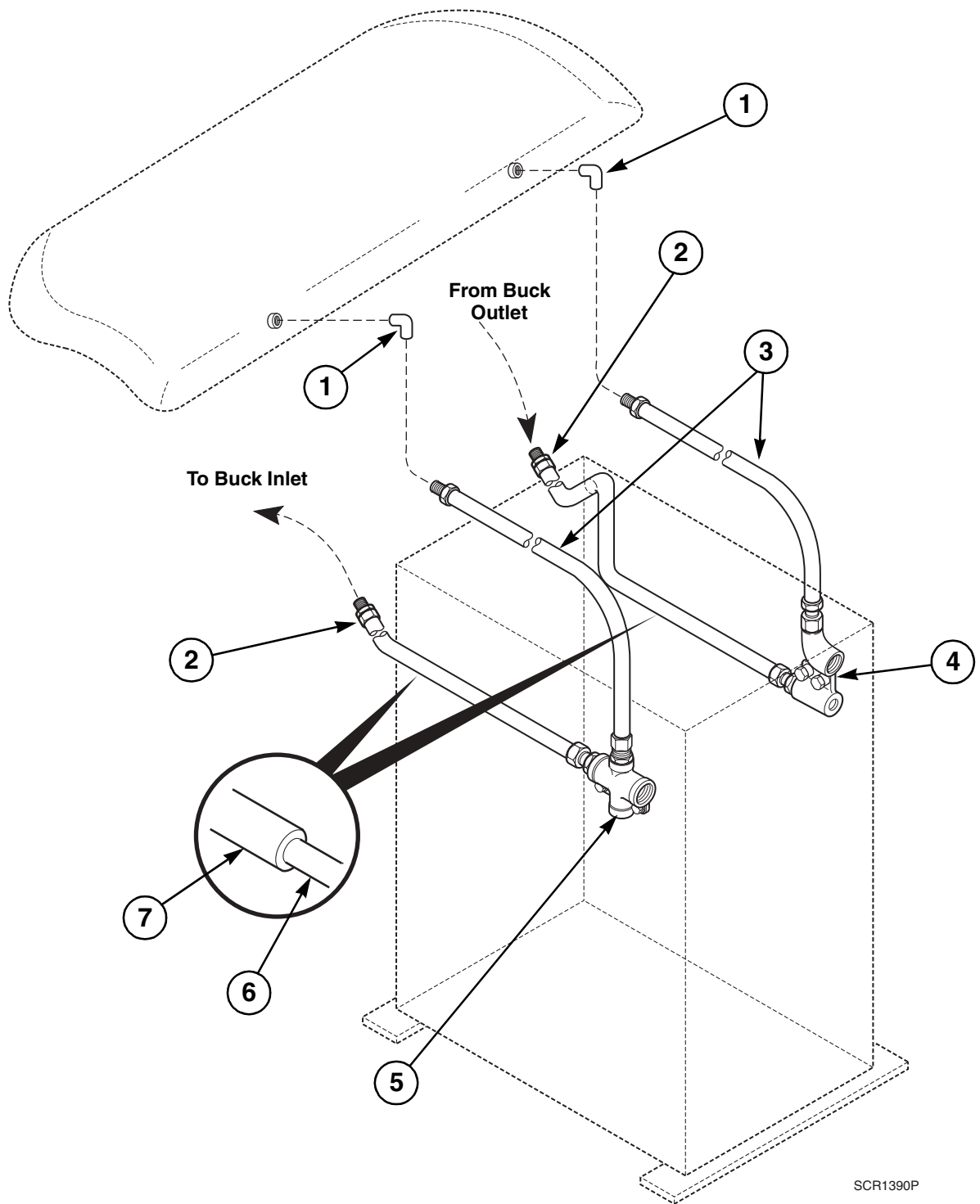
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Buck Mounting - Model ACCY-S

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-50900	Screw	4 required
2	JA-52400	Nut	4 required
	JA-51340	Spring	4 required; Compression
3	JA-13946	Head Cover	
4	J1017458	Head Weldment	
5	N/A	Yoke Block Assembly	Refer to <i>Yoke Block Assembly</i> section for parts breakdown
6	JA-05069	Collar Buck Padding Set	Cotton
7	J1490044	Collar Buck Pad	Steel wool
8	JA-05068	Cuff Buck Padding Set	2 required; Cotton
9	JA-53748	Cuff Buck Pad	2 required; Steel wool
10	JA-03390	Buck Weldment	
11	J1492271	Collar Rest Assembly	
12	JA-50983	Spring	4 required; Compression
13	JA-50930	Knob	4 required
14	JA-87046	Rod	4 required

N/A = Part no longer available

Steam System - Model AMM-BB

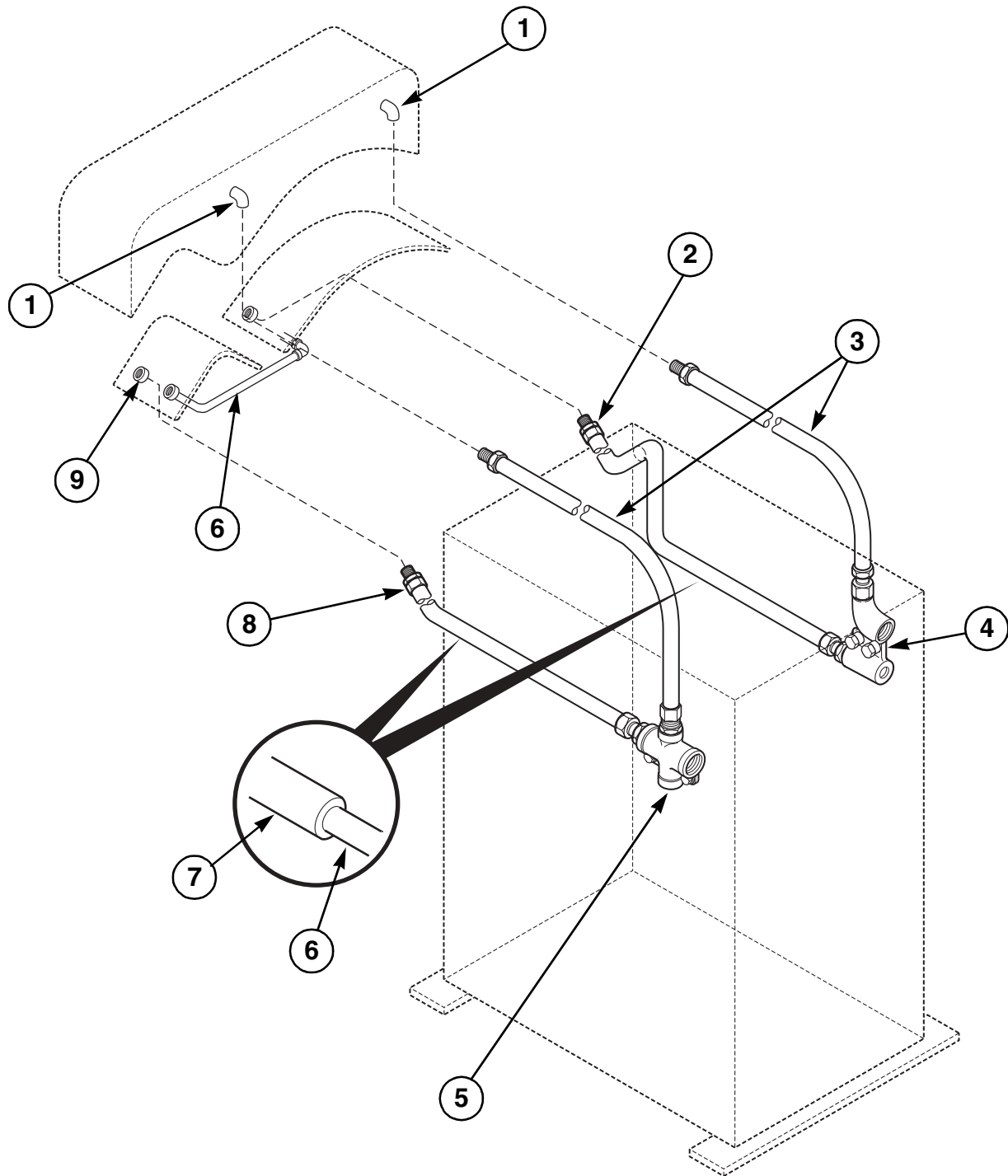


Steam System - Model AMM-BB

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Elbow	2 required
2	J1151646	Connector	2 required
3	J1319268	Steam Hose	2 required
4	JA-82254	Steam Return Manifold Assembly	Refer to <i>Steam Return Manifold Assembly</i> section for parts breakdown
5	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
6	J1106665	Tubing	4 feet required; Copper
7	JM-90527	Insulation	10 feet required

N/A = Part no longer available

Steam System - Model AMM-CCY



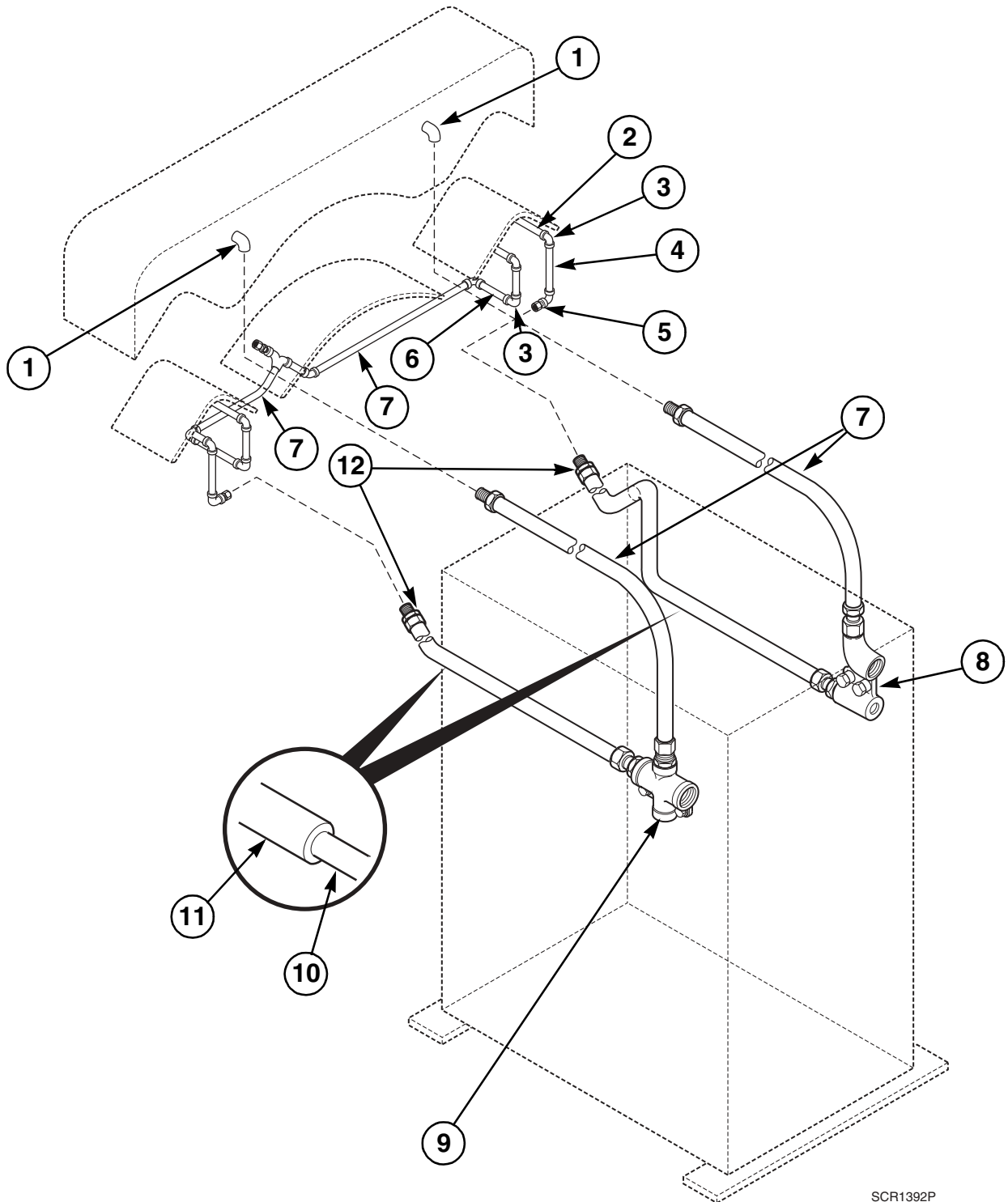
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Steam System - Model AMM-CCY

REF	PART NO.	DESCRIPTION	COMMENTS
	J1386218	Steam Manifold Assembly	
	J1386226	Steam Manifold	
	J1416742	Nipple	
	JC-46137	Nipple	
	J1231422	Elbow	
	J1007442	Coupling	
1	N/A	Elbow	2 required
2	J1151646	Connector	
3	J1319268	Steam Hose	2 required
4	JA-82254	Steam Return Manifold Assembly	Refer to <i>Steam Return Manifold Assembly</i> section for parts breakdown
5	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
6	J1106665	Tubing	3/8 OD; 2 feet required; Copper
7	JM-90527	Insulation	10 feet required
8	J1319276	Connector	
9	J1151646	Connector	

N/A = Part no longer available

Steam System - Models ACCW-S and ACCY-S



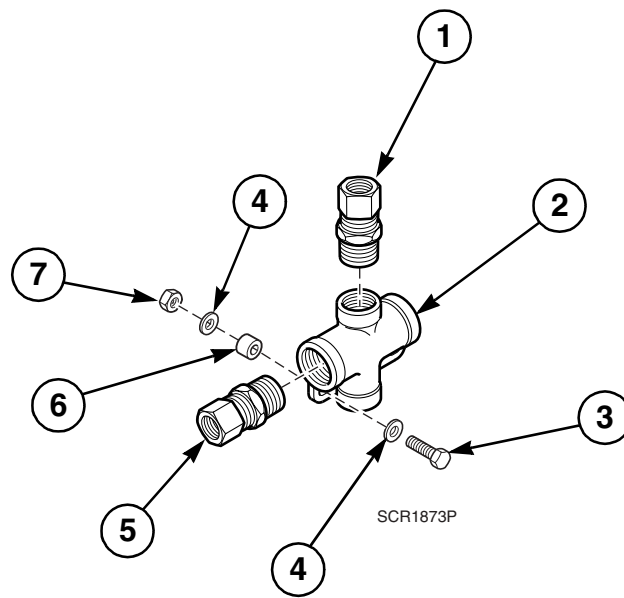
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Steam System - Models ACCW-S and ACCY-S

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Elbow	2 required
2	JC-46062	Nipple	2 required
3	J1231422	Elbow	8 required
4	JC-46137	Nipple	2 required
5	J1151646	Connector	2 required
6	JA-51540	Nipple	2 required
7	J1319268	Steam Hose	4 required
8	JA-82254	Steam Return Manifold Assembly	Refer to <i>Steam Return Manifold Assembly</i> section for parts breakdown
9	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
10	J1106665	Tubing	3/8 OD; 4 feet required; Copper
11	JM-90527	Insulation	10 feet required
12	J1151646	Connector	2 required

N/A = Part no longer available

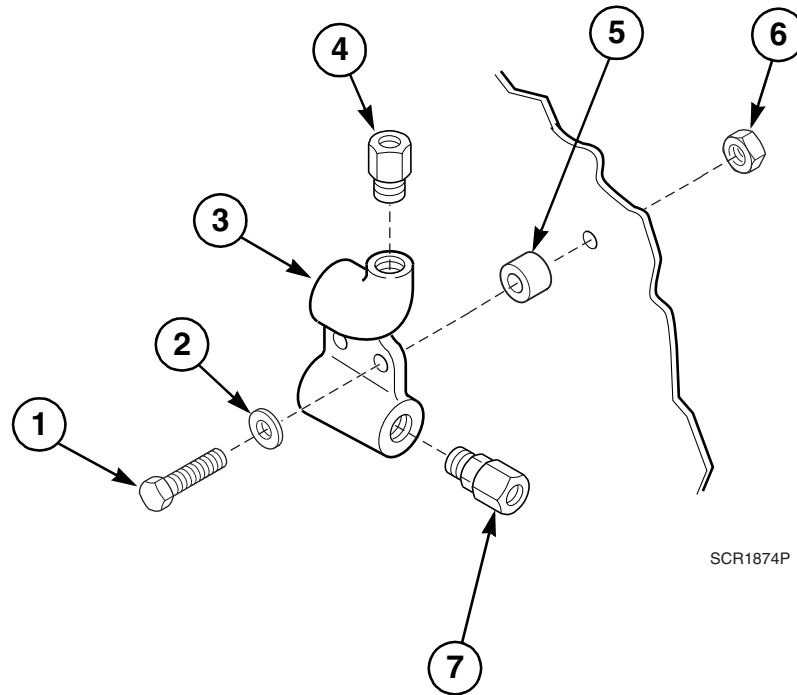
Steam Inlet Manifold Assembly



Steam Inlet Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-84384	Steam Inlet Manifold Assembly	Includes items 1, 2 and 5
1	JA-50765	Connector	
2	JA-29863	Steam Manifold	
3	JC-63381	Screw	2 required
4	M405535	Washer	4 required
5	J1319276	Connector	
6	JA-13261	Manifold Spacer	2 required
7	20275	Nut	2 required

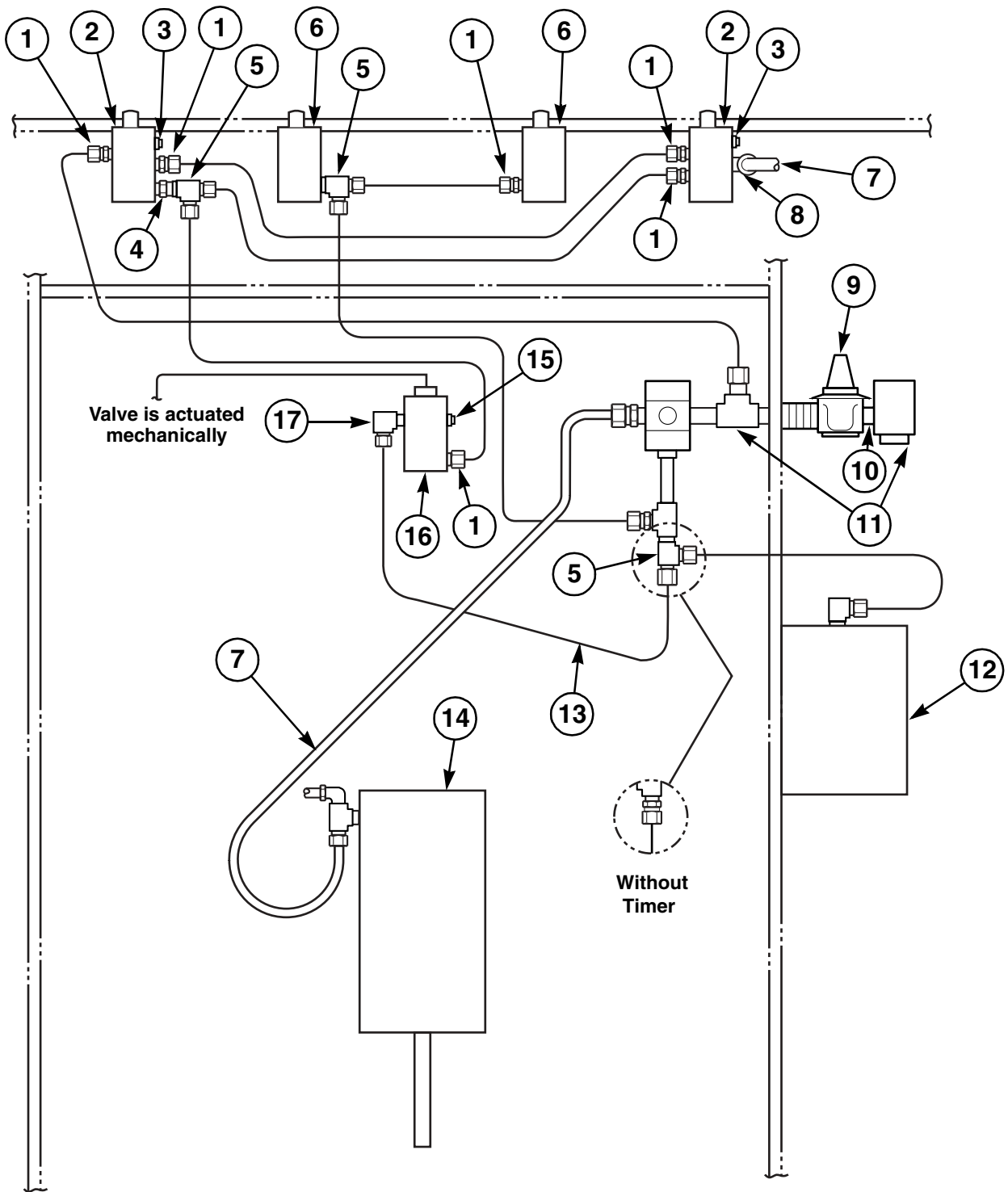
Steam Return Manifold Assembly



Steam Return Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82254	Steam Return Manifold Assembly	Includes items 3, 4 and 7
1	JC-63381	Screw	2 required
2	M405535	Washer	2 required
3	JA-20980	Manifold	Double
4	JA-50764	Connector	
5	JA-13261	Manifold Spacer	2 required
6	20275	Nut	2 required
7	J1319276	Connector	

Air System - Models Through June 1997



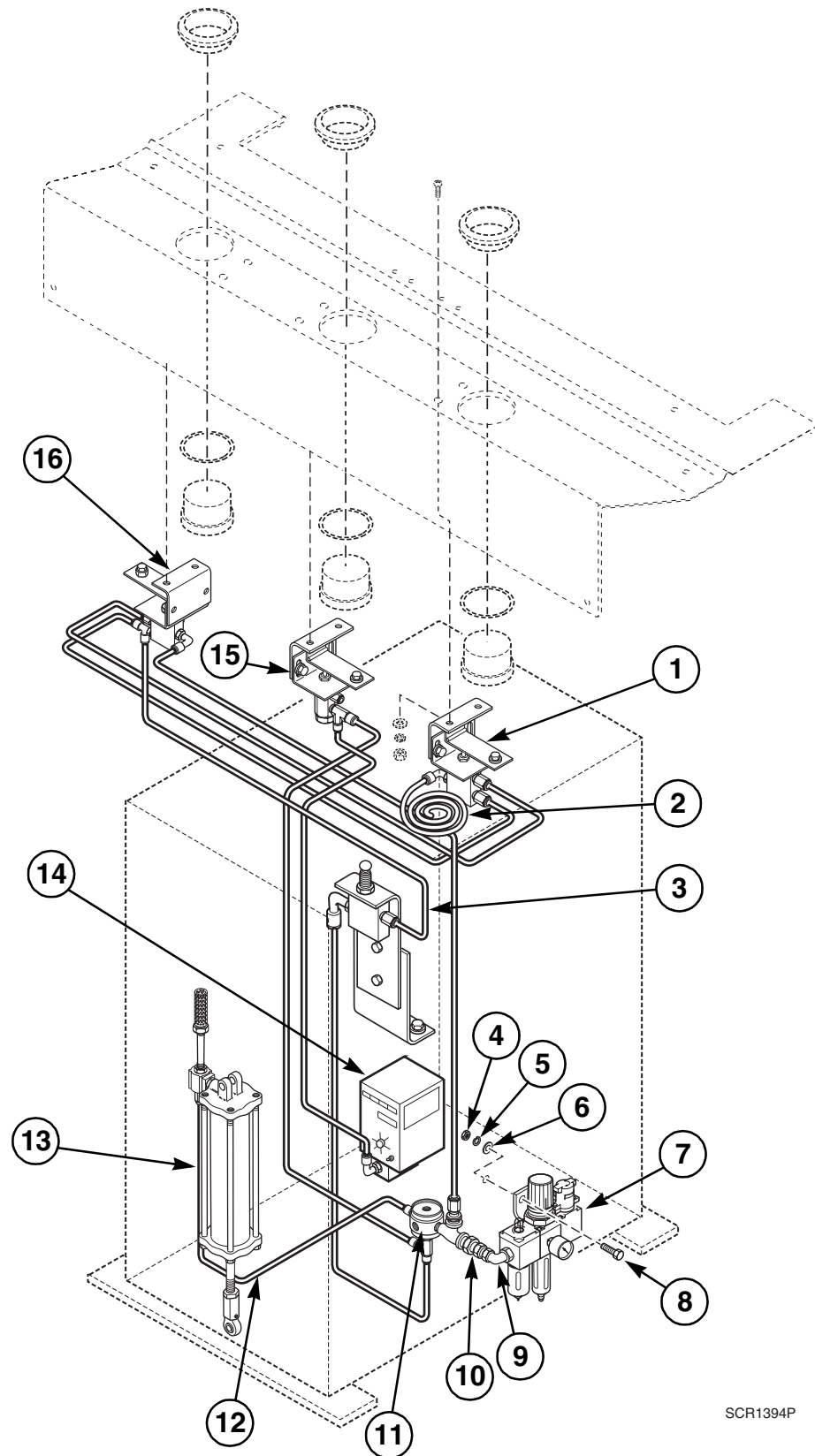
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Air System - Models Through June 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-5
	J1397181	Valve and Fitting Assembly	Includes items 5 and 6
	J1397173	Valve and Fitting Assembly	Includes items 1 and 6
	J1400605	Close Valve Assembly	Includes items 1-3, 7 and 8
	J1400621	Locking Valve Assembly	Includes items 1 and 15-17
1	J1151661	Connector	6 required
2	J1274182	Valve	2 required; 4-way; 5 port; NC/NO; 1/8 NPT
3	J1429513	Plug	2 required
4	J1430750	Adapter	
5	JA-52314	Tee	3 required
6	JA-06430	Valve Body Assembly	2 required; Refer to <i>Valve Body Assembly</i> section for parts breakdown
7	J0141711-00	Tubing	Use as required
8	JC-31448	Tee	
9	JA-54181	Regulator	
10	J115175201	Nipple	
11	N/A	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
12	N/A	Timer Control Assembly	110 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	N/A	Timer Control Assembly	220 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
13	JM-95918	Tubing	Use as required
14	J1399336	Pressing Cylinder Assembly	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
15	J1151794	Plug	
16	J1142504	Valve	3-way; NC/NO; 1/8 NPT
17	JA-50770	Elbow	

N/A = Part no longer available

Air System - Models Starting June 1997 Through November 2003



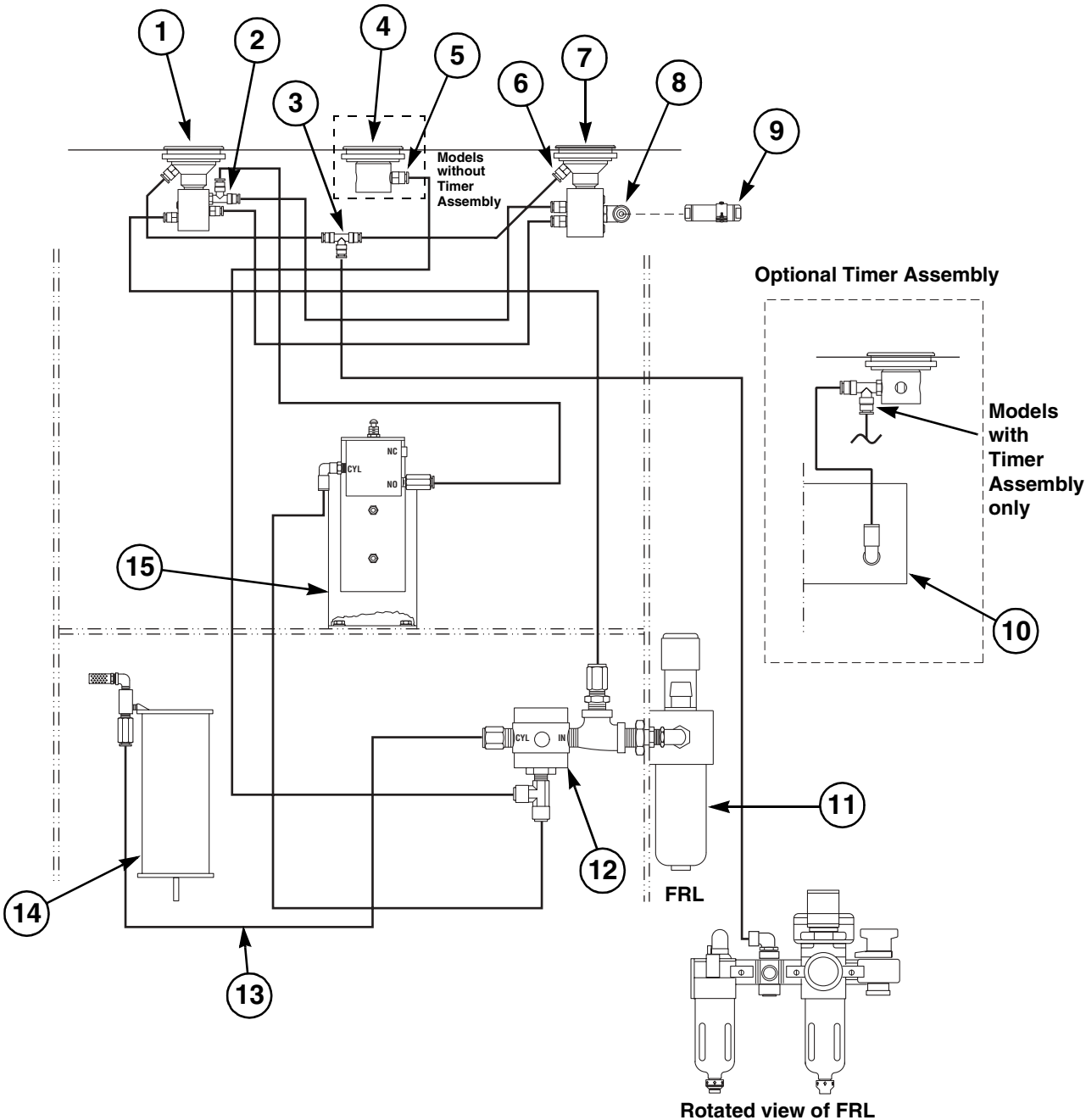
SCR1394P

Air System - Models Starting June 1997 Through November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Valve and Bracket Assembly	Center; With timer; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
	02422	Screw	2 required; Models starting June 1997
	J1572924	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
1	J1568740	Valve and Bracket Assembly	Right close; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
2	J1604933	Reservoir Tube Assembly	
3	J1103970-00	Tubing	25 feet required; Poly-Flo; 1/4 OD
4	J1000736	Nut	2 required
5	J1000975	Washer	2 required
6	N/A	Washer	
7	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
8	JC-61342	Screw	2 required
9	J1410323	Elbow	
10	J1408020	Connector	
11	J1572916	Internal Air Inlet Assembly	Refer to <i>Internal Air Inlet Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	4 feet required; Black; Poly-Flo; 3/8 OD
13	J1399336	Pressing Cylinder Assembly	6 inch bore; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
14	N/A	Timer	Refer to <i>Timer Control Assembly</i> section for parts breakdown
15	J1571389	Valve and Bracket Assembly	Center; Without timer; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
16	J1568765	Valve and Bracket Assembly	Left close; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System - Models Starting November 2003



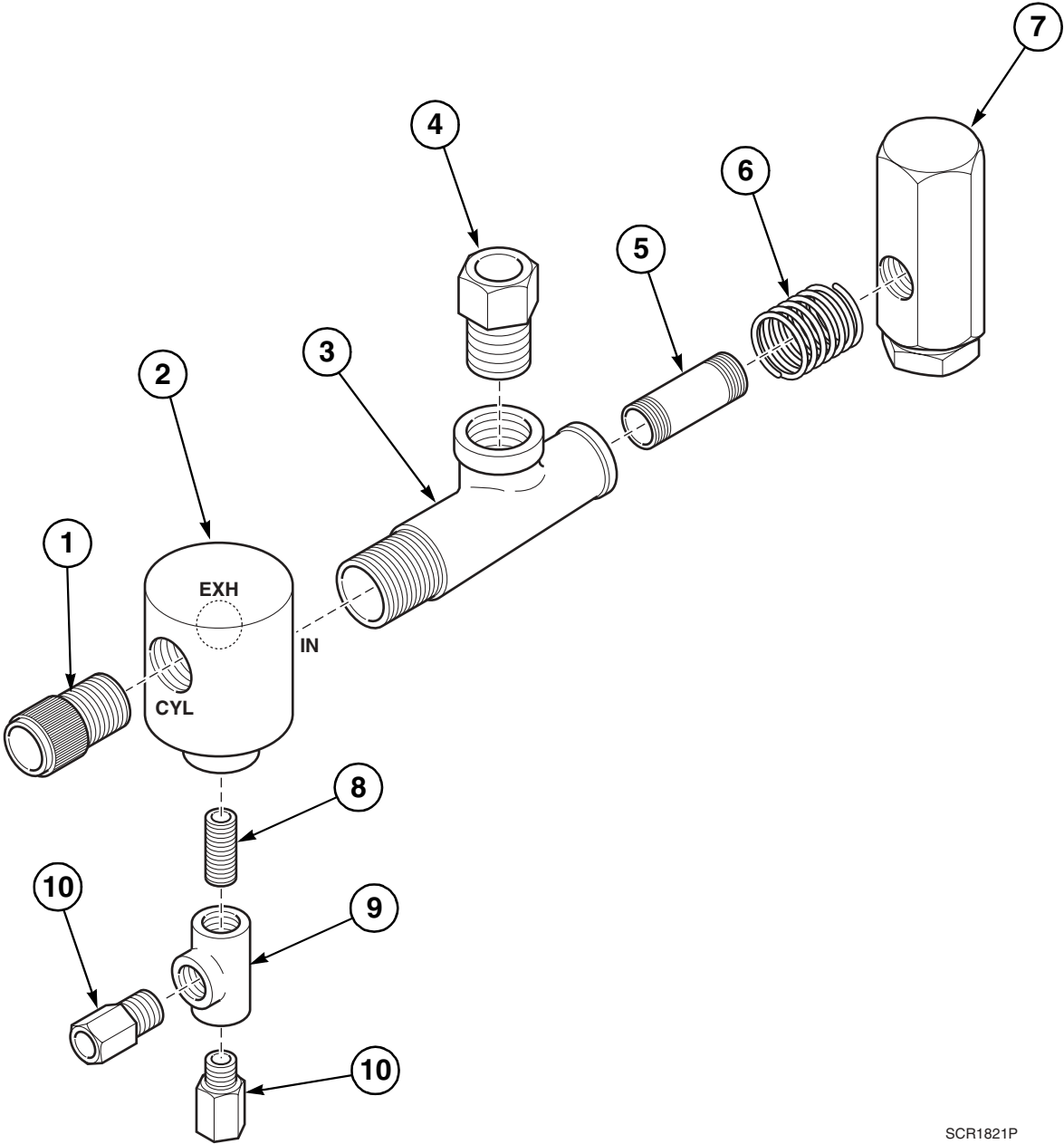
SCR1837P

Air System - Models Starting November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J200098400	Reservoir Kit	Use with item 9
1	J200012600	Gray Pushbutton	4-way
2	J1438357	Tee	2 required for models with timers
3	J0140949-00	Tee	
4	J200012300	Red Pushbutton	3-way
5	F422101	Coupling	5 required for models with timers; 6 required for models without timers
6	J0140961-00	Connector	2 required
7	J200012700	Gray Pushbutton	4-way
8	J1407741	Elbow	
9	J200041400	Pneumatic Reservoir	
10	N/A	Timer Assembly	120 Volt or 230 Volt
11	J200113600	Filter/Regulator/Lubricator Assembly	
12	J1572916	Internal Air Inlet Assembly	
13	J0141711-00	Tubing	Poly-Flo; 3/8 inch
14	J0637167-00	Pressing Cylinder Assembly	6 inch bore
15	J1572924	Valve and Bracket Assembly	

N/A = Part no longer available

Internal Air Inlet Assembly - Models Through June 1997



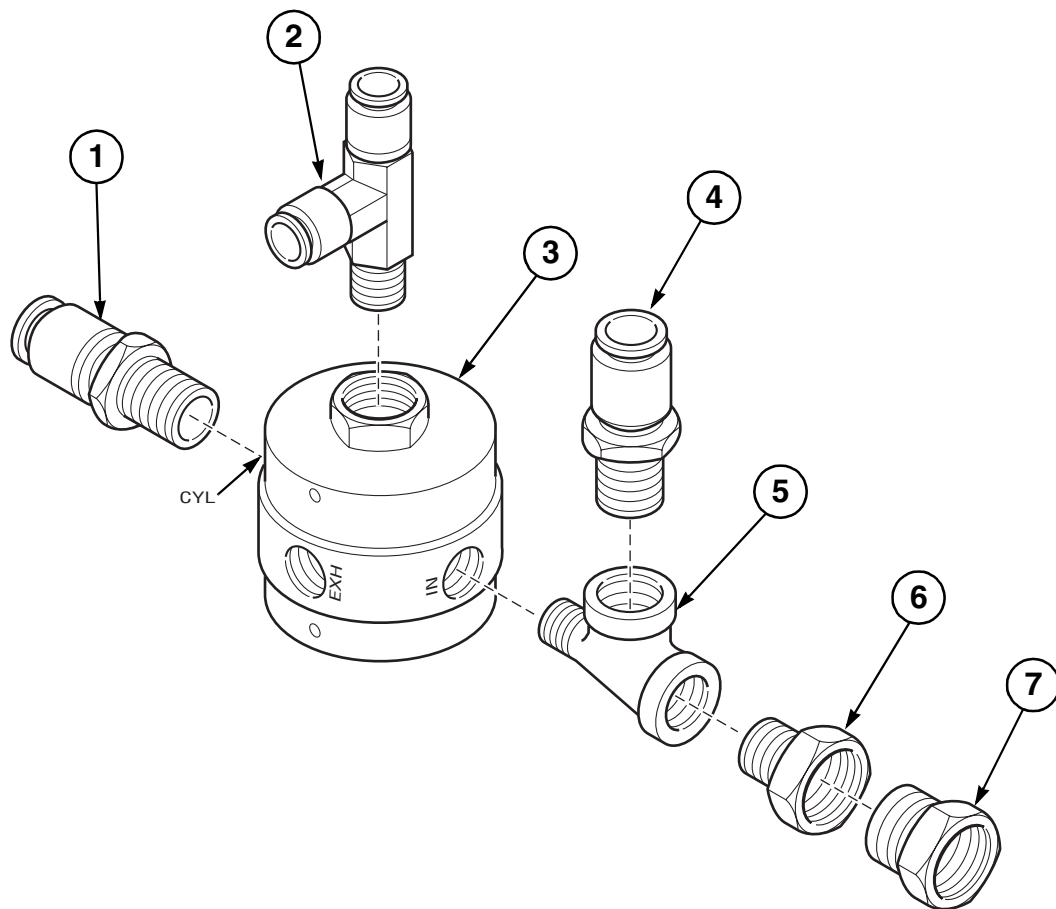
SCR1821P

Internal Air Inlet Assembly - Models Through June 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Internal Air Inlet Assembly	Includes items 1-10
1	J1158229	Connector	
2	JA-53550	Dump Valve	3-way; NC
3	J1266808	Tee	
4	J1075175	Connector	
5	J1026335	Nipple	
6	JA-51372	Spring	Compression
7	JA-00211	Air Strainer Assembly	
8	J1232313	Nipple	
9	JC-70614	Tee	
10	J1151661	Connector	2 required

N/A = Part no longer available

Internal Air Inlet Assembly - Models Starting June 1997



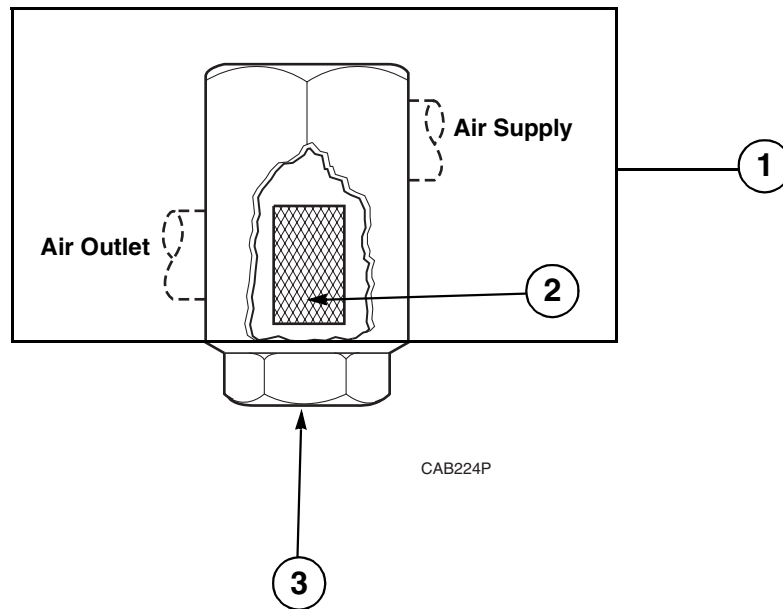
SCR1397P

Internal Air Inlet Assembly - Models Starting June 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1572916	Internal Air Inlet Assembly	Includes items 1-7
1	J1408020	Connector	
2	J1438357	Tee	
3	JA-53550	Dump Valve	3-way; NC
4	J1463835-00	Connector	
5	J1266808	Tee	
5	JC-47496	Nipple	
7	J1482389	Bulkhead Fitting	

Air Strainer Assembly

Models Through June 1997



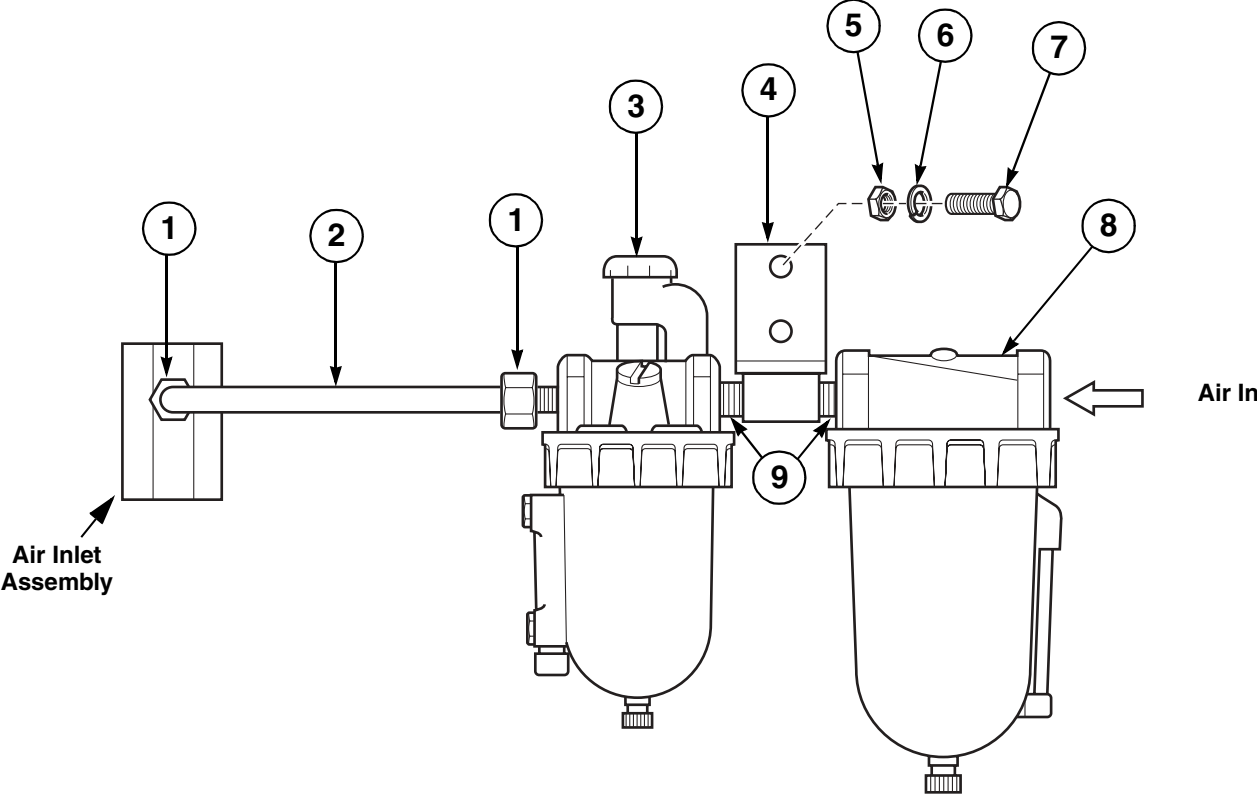
Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes item 2
2	JA-10908	Screen	
3	N/A	Cap	

N/A = Part no longer available.

Filter Lubricator Option

Models Through June 1997



SCR1822P

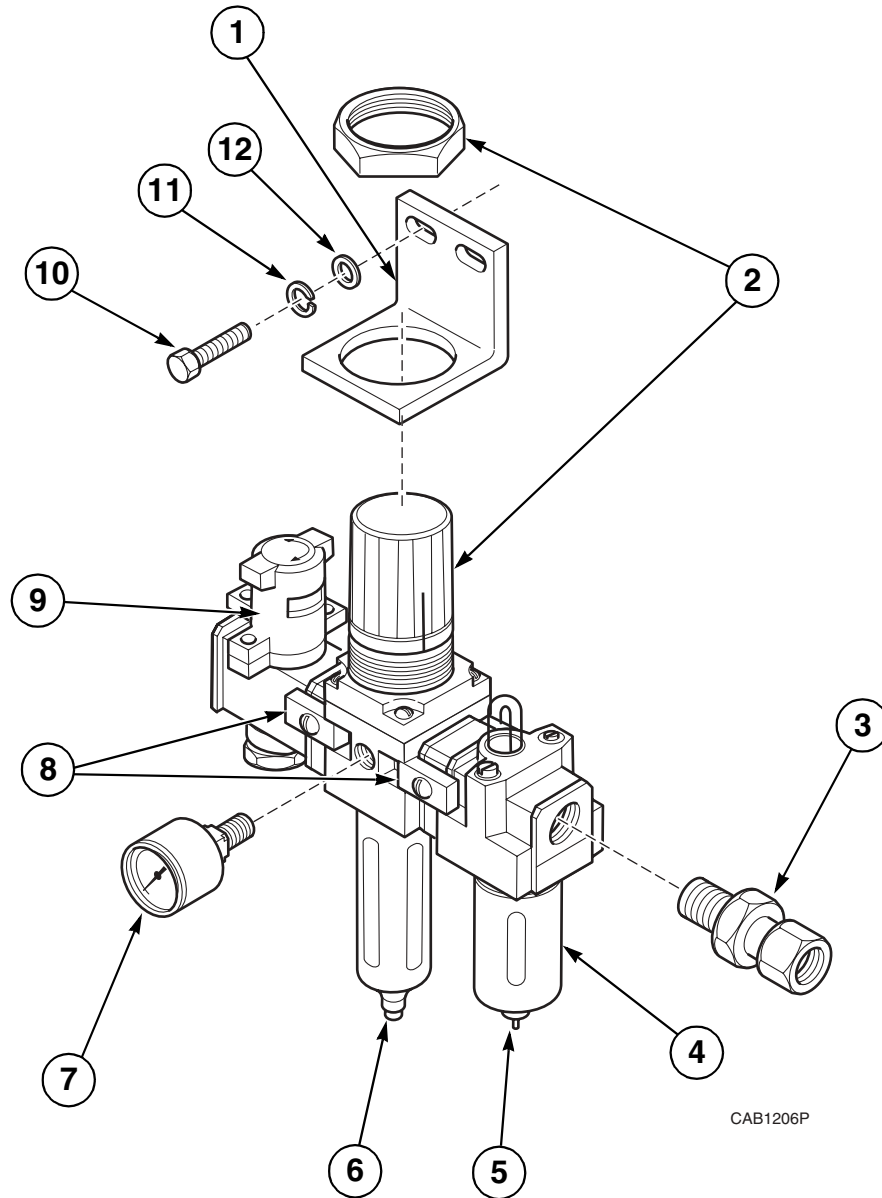
Filter Lubricator Option

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Filter Lubricator Option	Includes items 1, 3, 4, 8 and 9
1	J1151646	Connector	2 required
2	JM-95923	Tubing	Use as required
3	J1141985	Lubricator	
4	J1362805	Coupling Weldment	
5	J1000751	Nut	2 required
6	03189	Washer	2 required
7	24233	Screw	2 required
8	J1028851	Air Filter	
9	J115175201	Nipple	2 required

N/A = Part no longer available

Filter/Regulator/Lubricator Assembly

Models Starting June 1997

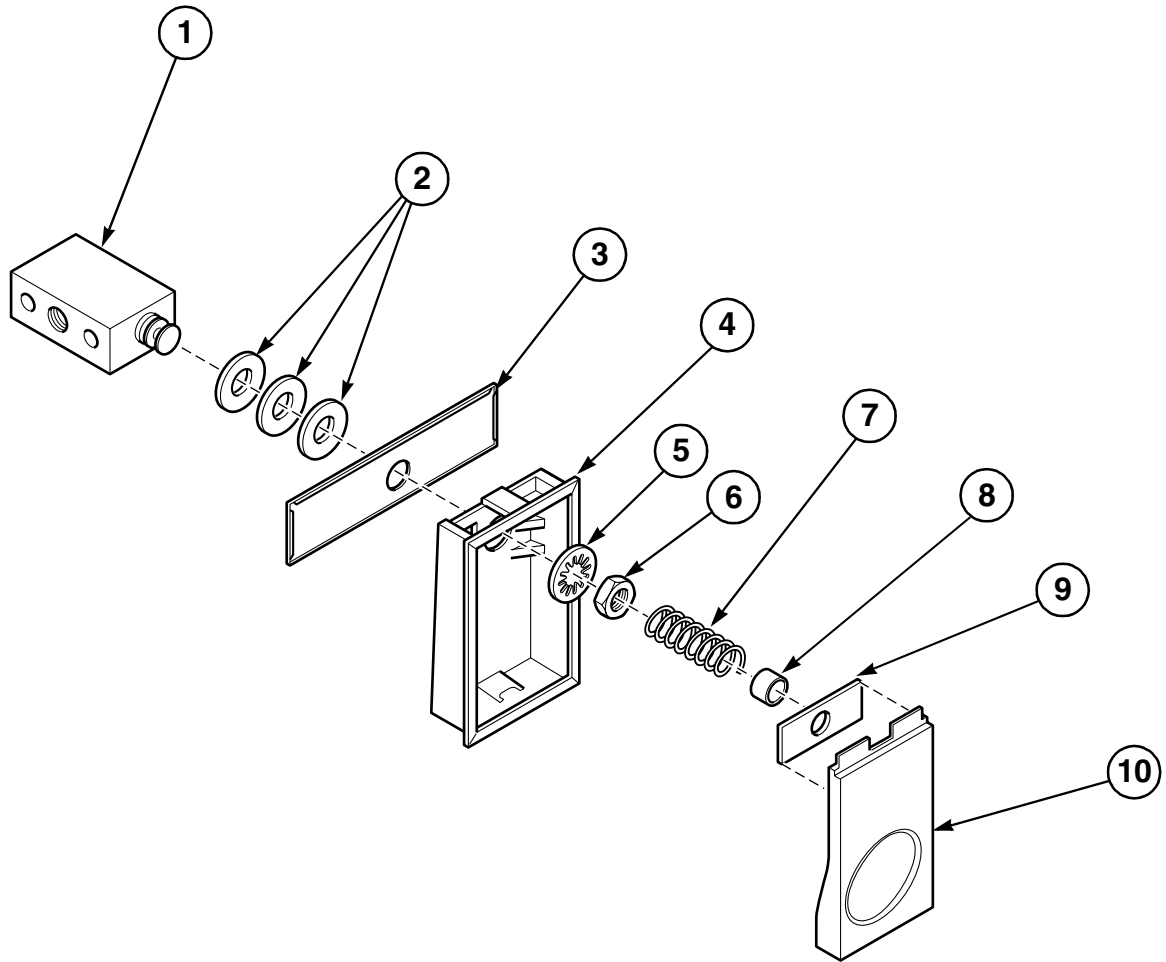


Filter/Regulator/Lubricator Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032300	Filter Bowl with Drain	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Connector	
4	J1557495	Lubricator	
5	J1647536	Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	0-160 psig
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	JC-80759	Washer	2 required

Rectangular Close Pushbutton Assembly

Models Through April 1995



SCR1805P

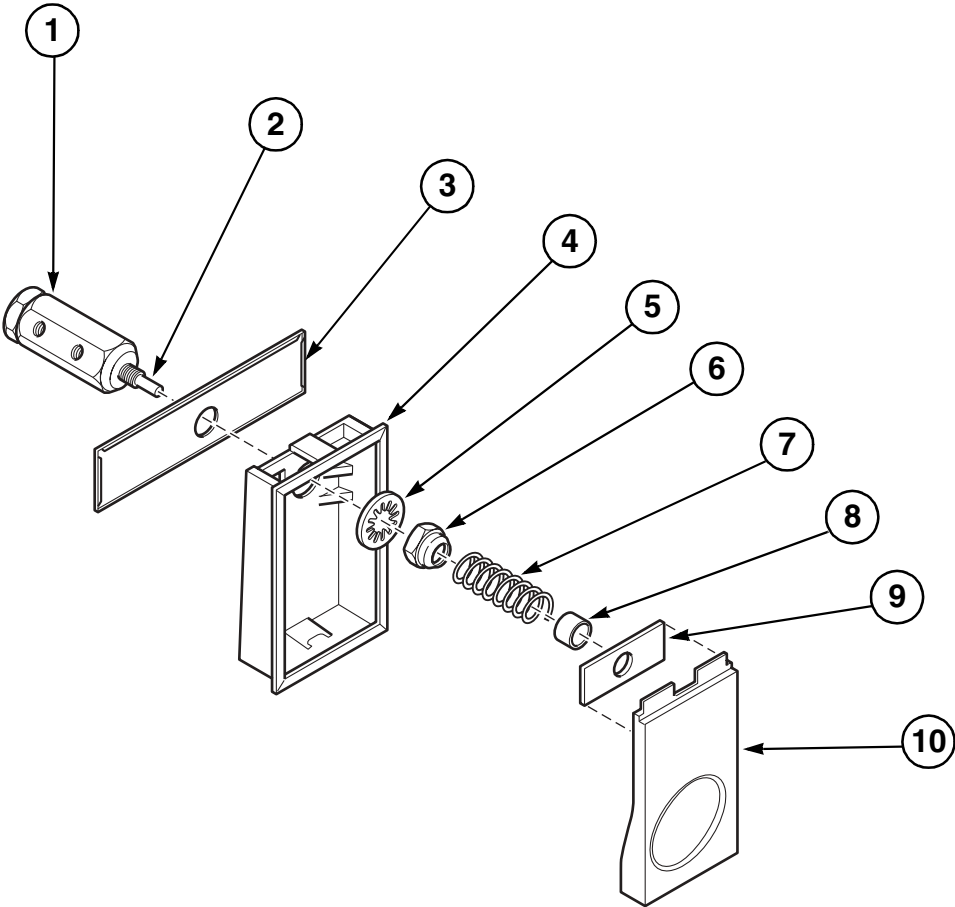
Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Rectangular Close Pushbutton Assembly	Red; Includes items 1-10
	JKIT-00224	Plate and Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1992
	J1274182	Valve	4-way; Models starting 1992 through April 1995; Refer to <i>Left and Right Close Valve Assembly</i> sections for parts breakdown
2	J1425412	Shim	
3	JA-29661	Button Keeper	
4	J1541077	Button Housing	Gray
5	JA-52196	Washer	
6	JA-12900	Nut	
7	J1425560	Spring	Compression
8	N/A	Contact Spacer	Order JKIT-00224 Plate and Spacer Kit
9	JA-31094	Contact Plate	
10	J1541085	Pushbutton	Gray

N/A = Part no longer available.

Rectangular Open Pushbutton Assembly

Models Through April 1995



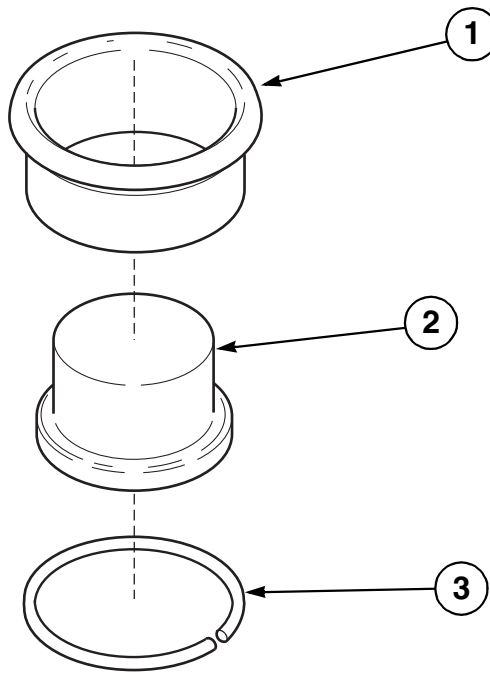
SCR518P

Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Rectangular Pushbutton Assembly	Green; Includes items 1-10
	JKIT-00224	Plate and Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem	
3	JA-29661	Button Keeper	
4	JA-28484	Button Housing	Green
	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	Compression
8	N/A	Contact Spacer	Order JKIT-00224 Plate and Spacer Kit
9	JA-31094	Contact Plate	
10	JA-28487	Button	Green
	JA-28486	Button	Red

N/A = Part no longer available

Round Pushbutton Components - Models Starting April 1995 Through October 2003

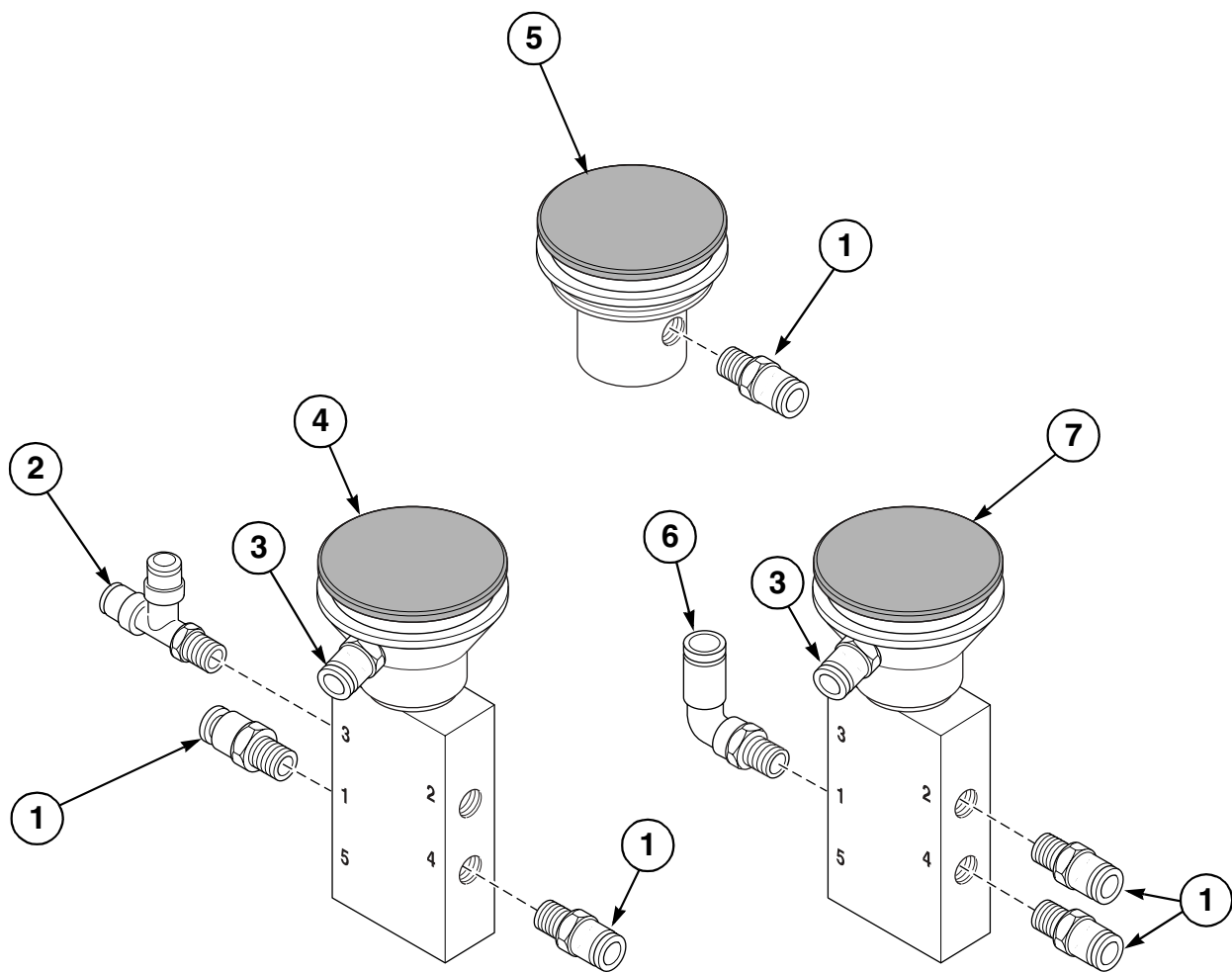


SCR1849P

Round Pushbutton Components - Models Starting April 1995 Through October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton	Gray
	JA-04664	Pushbutton	Green
3	JA-17705	Locking Ring	

Round Pushbutton Components - Models Starting October 2003



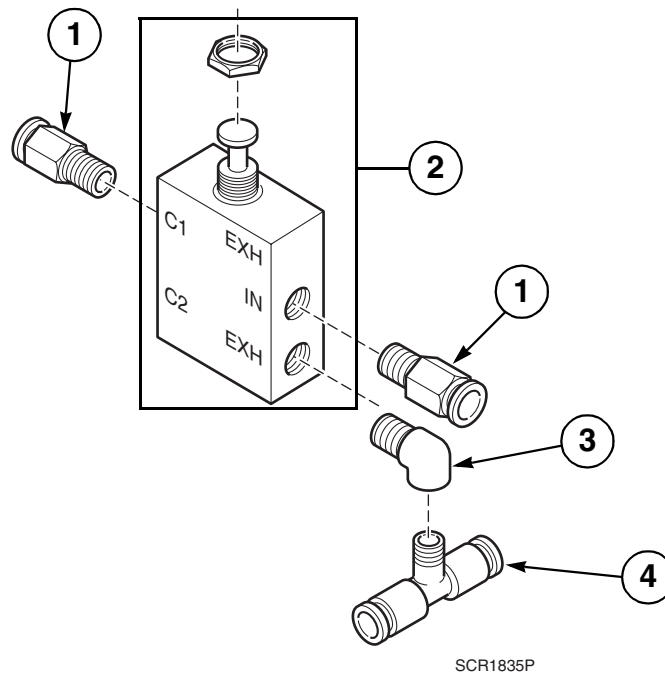
SCR1806P

Round Pushbutton Components - Models Starting October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	F422101	Coupling	5 required
2	J1438357	Tee	
3	J0140961-00	Connector	2 required
4	J200012600	Gray Pushbutton	4-way
5	J200012300	Red Pushbutton	3-way
6	J1407741	Elbow	
7	J200012700	Gray Pushbutton	4-way

Left Close Valve Assembly

Models with Rectangular Close Pushbutton Assembly

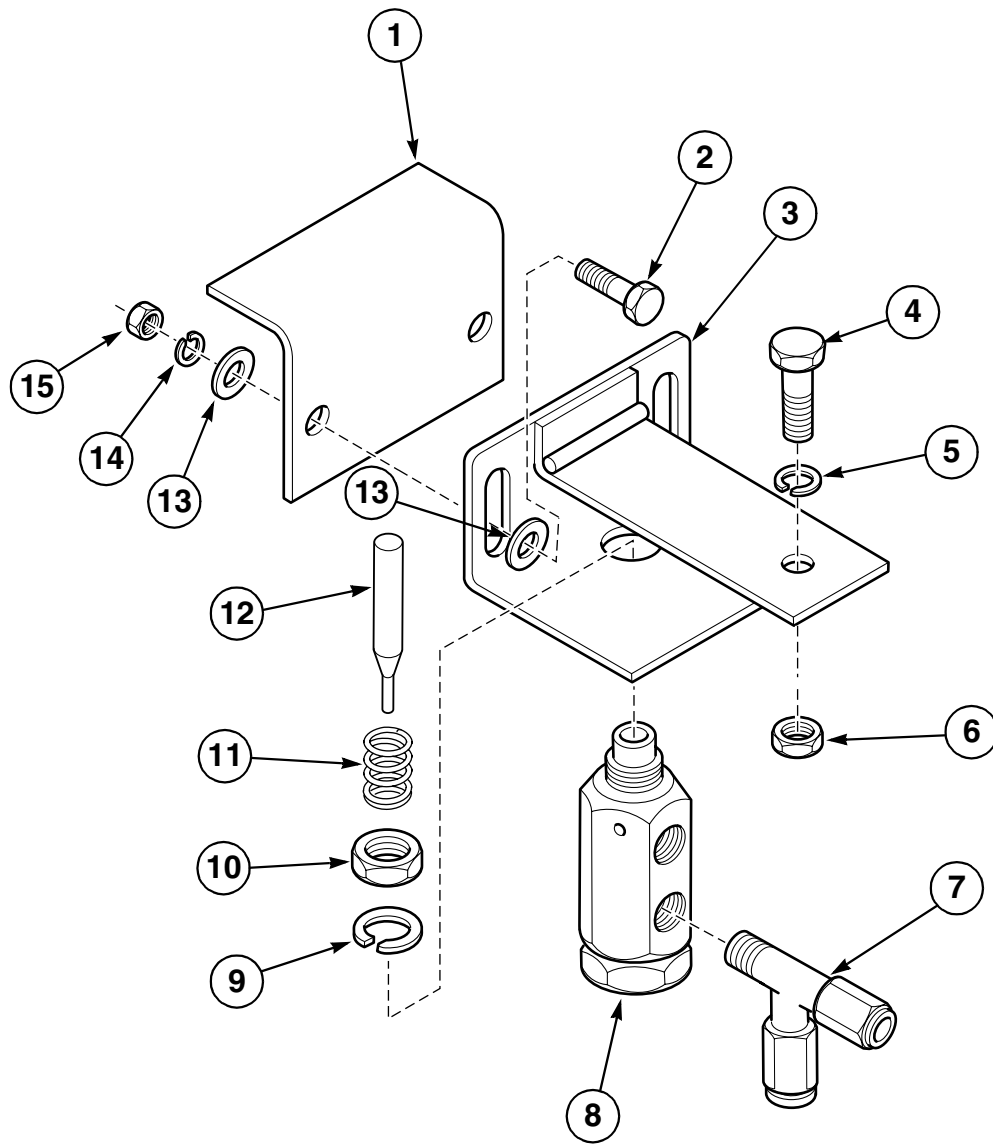


Left Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1416759	Connector	2 required
2	J1586791	Valve	4-way; Includes nut
3	JC-28235	Elbow	
4	J1528587	Tee	

Valve and Bracket Assembly - Center Open with Timer

Models with Round Pushbutton Assembly Starting April 1995 Through November 2003



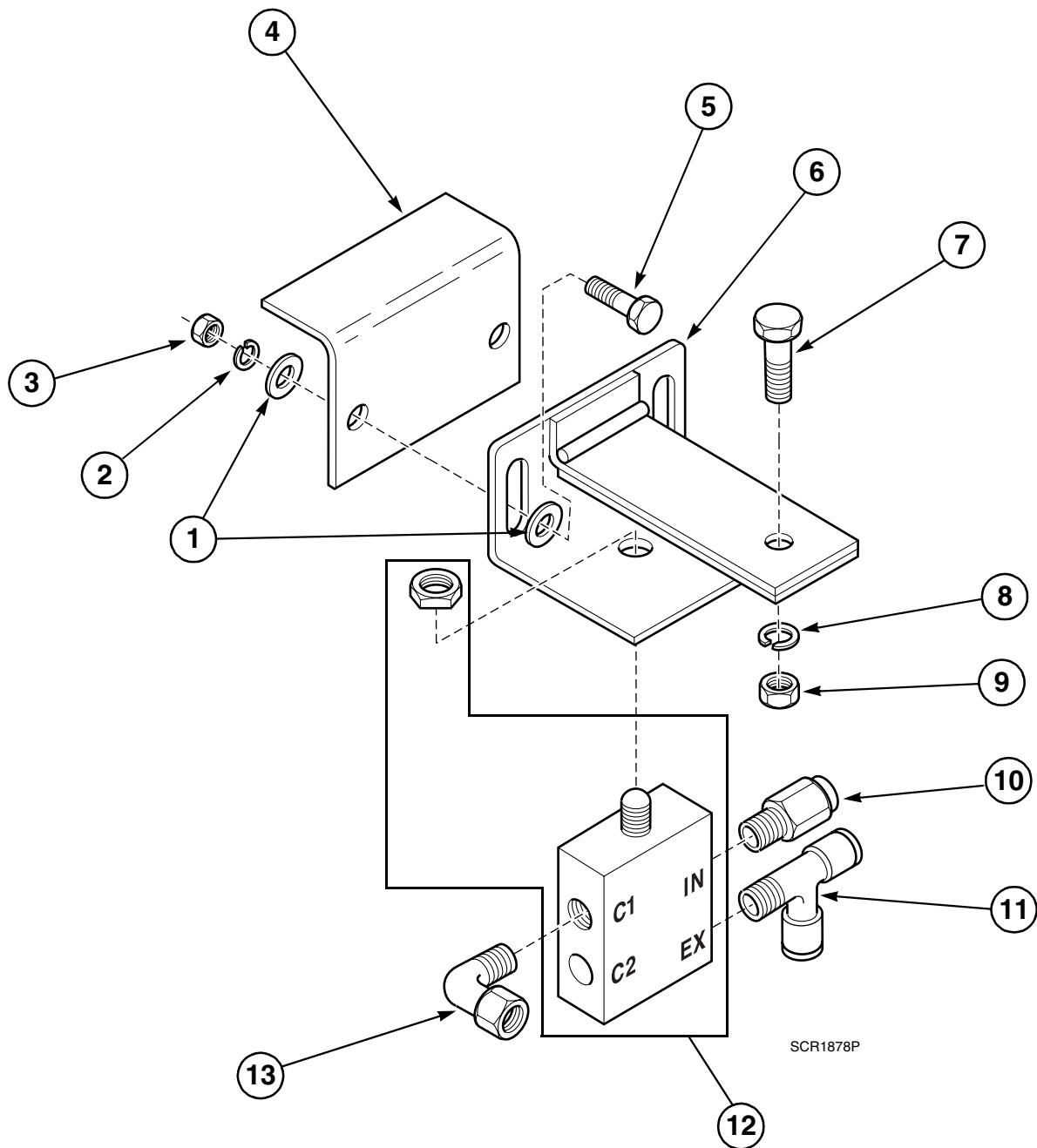
SCR1877P

Valve and Bracket Assembly - Center Open with Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Valve and Bracket Assembly	Center open with timer; Includes items 1-15
1	J1568732	Mounting Bracket	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1438357	Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem	
13	JC-80759	Washer	4 required
14	J1000975	Washer	2 required
15	J1000736	Nut	2 required

Valve and Bracket Assembly - Left Close

Models with Round Pushbutton Assembly Starting April 1995 Through November 2003

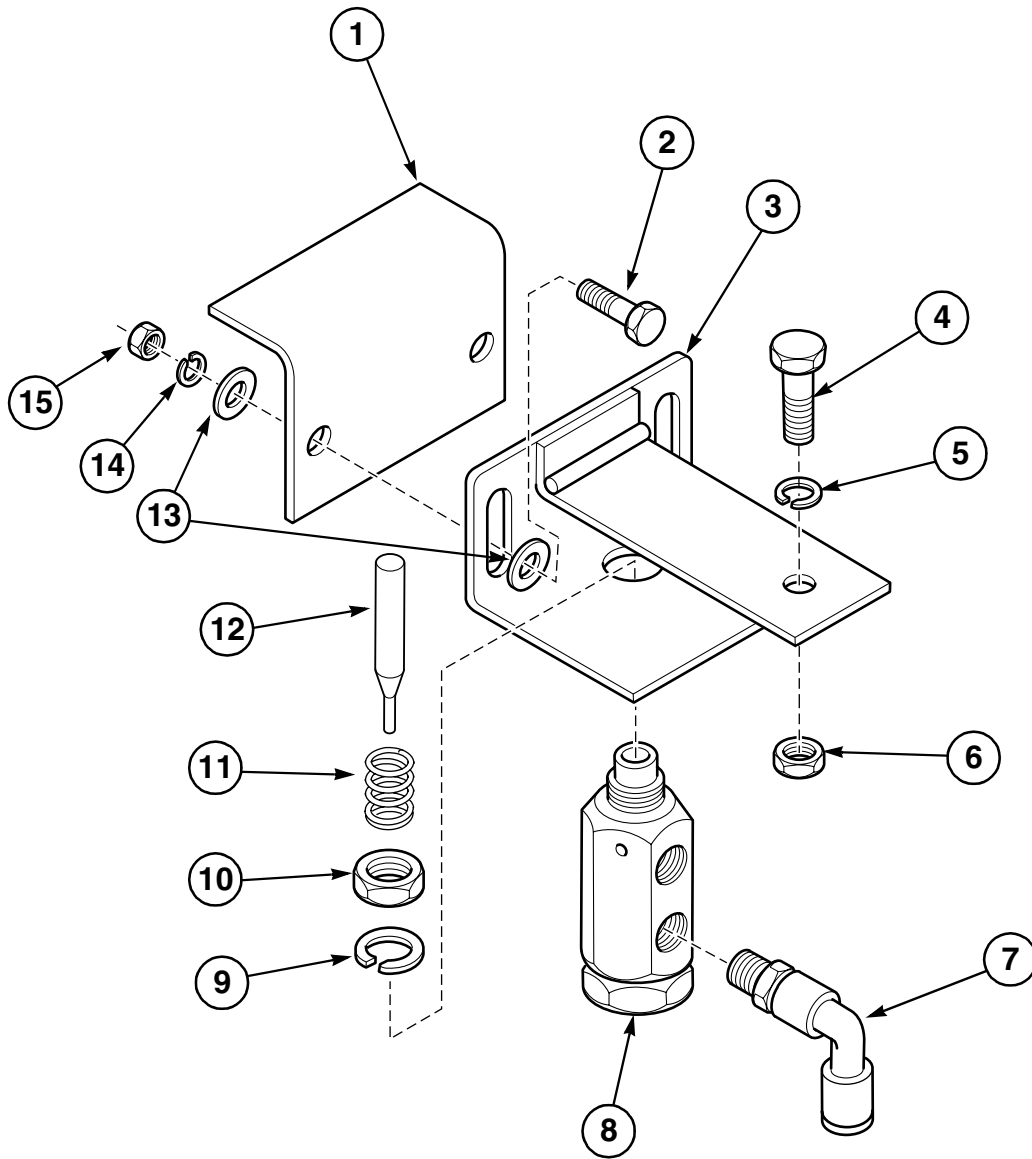


Valve and Bracket Assembly - Left Close

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Valve and Bracket Assembly	Left close; Includes items 1-13
1	JC-80759	Washer	4 required
2	J1000975	Washer	2 required
3	J1000736	Nut	2 required
4	J1568732	Mounting Bracket	
5	J1185107	Screw	2 required
6	J1492883	Bracket Assembly	
7	M400057	Screw	
8	M400013	Washer	
9	70142	Nut	2 required
10	F422101	Coupling	
11	J1438357	Tee	Tubing
12	J1586791	Valve	4-way; Includes nut
13	J1407741	Elbow	Tubing

Valve and Bracket Assembly - Center Open without Timer

Models with Round Pushbutton Assembly Starting April 1995 Through November 2003



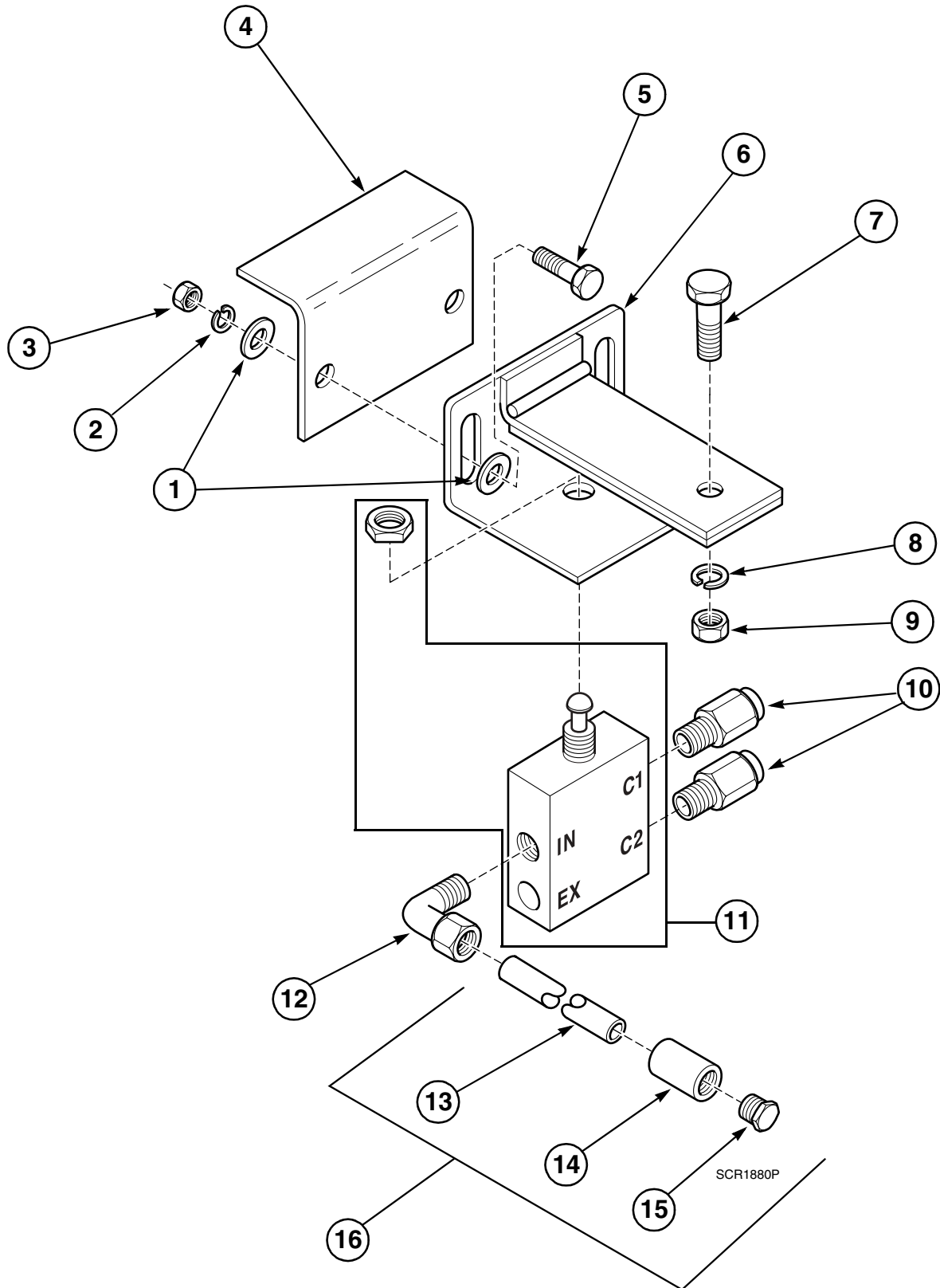
SCR1879P

Valve and Bracket Assembly - Center Open without Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Center open without timer; Includes items 1-15
1	J1568732	Mounting Bracket	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1407741	Elbow	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem	
13	JC-80759	Washer	4 required
14	J1000975	Washer	2 required
15	J1000736	Nut	2 required

Valve and Bracket Assembly - Right Close

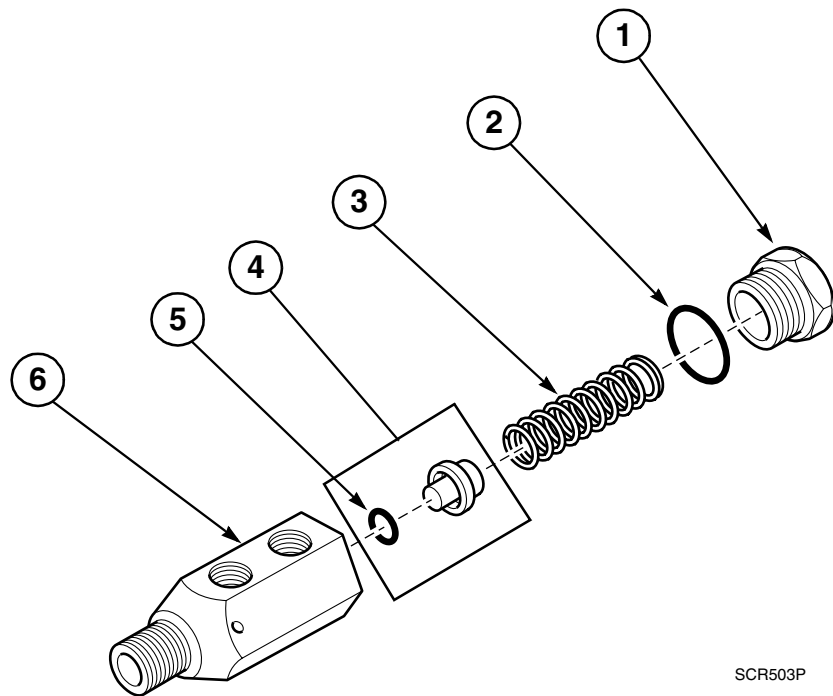
Models with Round Pushbutton Assembly Starting April 1995 Through November 2003



Valve and Bracket Assembly - Right Close

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568740	Valve and Bracket Assembly	Right close; Includes items 1-12
1	JC-80759	Washer	2 required
2	J1000975	Washer	2 required
3	J1000736	Nut	2 required
4	J1568732	Mounting Bracket	
5	JC-61269	Screw	2 required
6	J1492883	Bracket Assembly	
7	M400057	Screw	
8	M400013	Washer	
9	70142	Nut	2 required
10	F422101	Coupling	2 required
11	J1586809	Valve	4-way; Includes nut
12	J1012392	Elbow	Poly-Flo
13	J0141711-00	Tubing	12.5 feet required; Black; Poly-Flo; 3/8 OD
14	J1375880	Connector	
15	J1161413	Plug	
16	J1604933	Reservoir Tube Assembly	Includes items 13-15

Valve Body Assembly

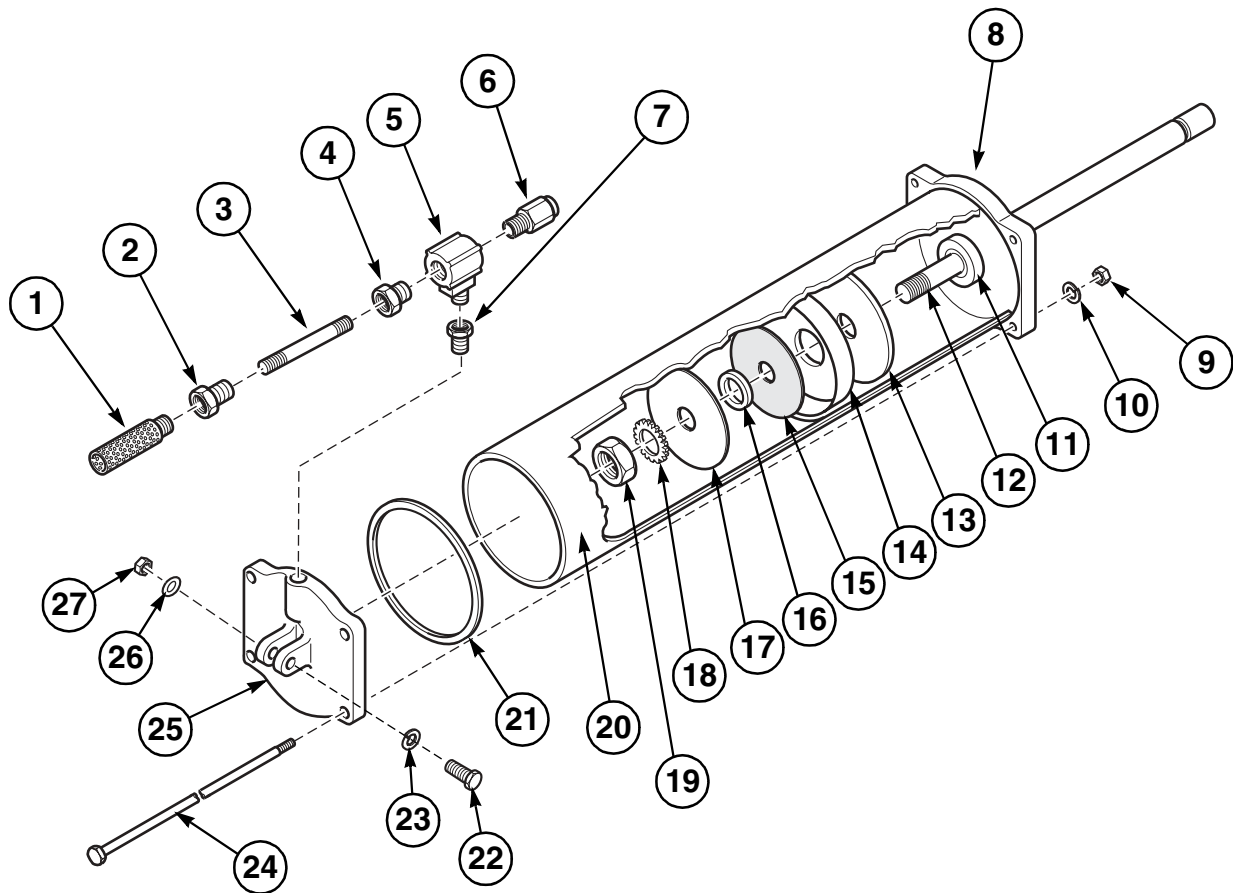


Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-6
1	JA-10515	Valve Cap	
2	JC-57441	O-Ring	
3	JA-51336	Spring	Compression
4	JA-11599	Valve	Includes item 5
5	J1403310	O-Ring	Viton
6	JA-10514	Valve Body	

Pressing Cylinder Assembly

6 Inch Bore

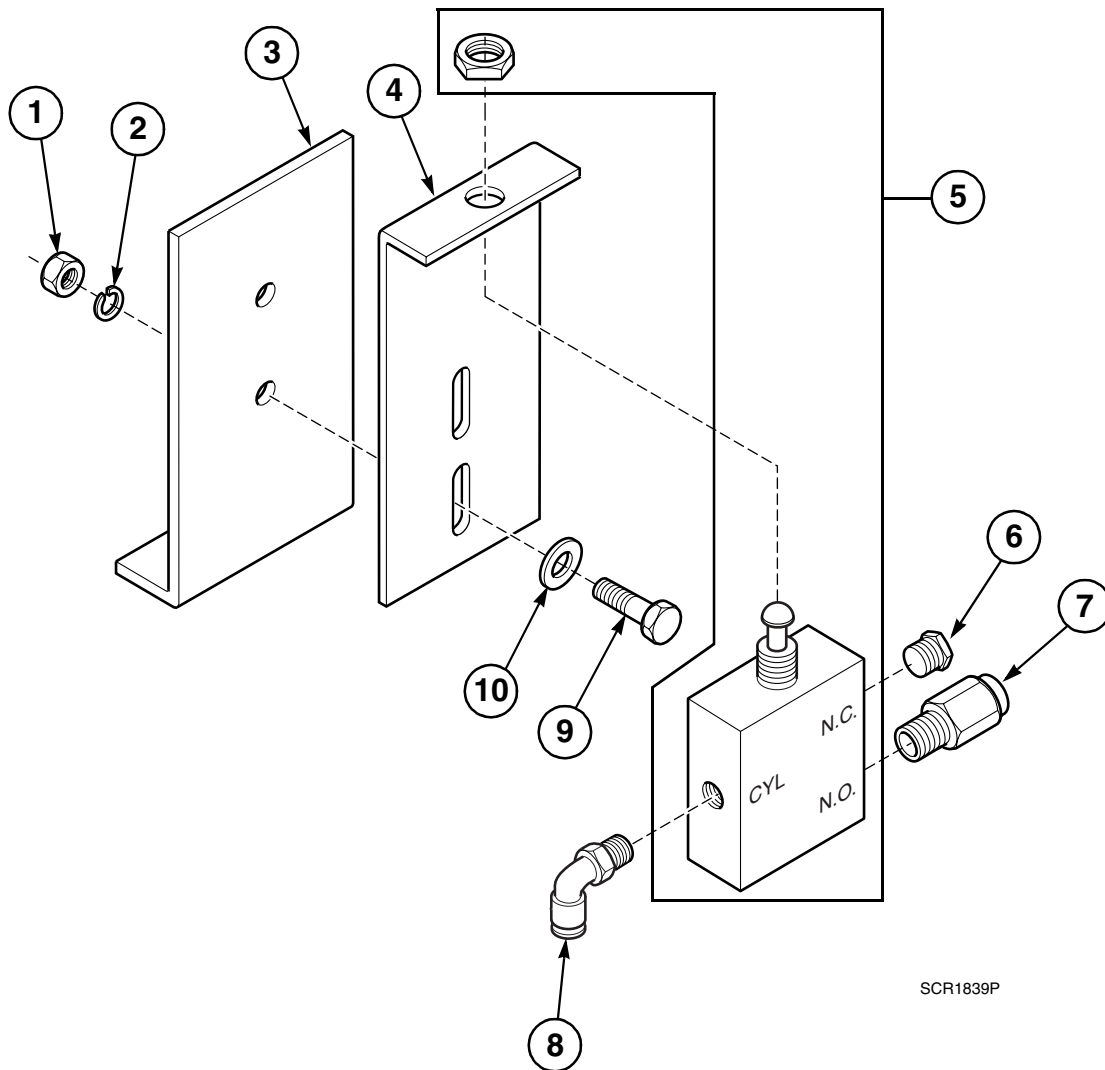


SCR1838P

Pressing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1399336	Pressing Cylinder Assembly	6 inch bore; Includes items 1-21, 24 and 25
	J1154913	Damper	
	JC-80758	Washer	
1	J1464031	Muffler	3/4 NPT
2	JC-23407	Coupling	
3	JC-46062	Nipple	
4	JC-19662	Bushing	
5	J1033984	Quick Exhaust Valve	
6	JC-31433	Connector	
7	J1026459	Nipple	
8	J1046705	Cylinder Head Assembly	Upper
9	20274	Nut	4 required
10	JA-50616	Washer	4 required
11	J1242387	Bearing	Oilless sleeve
12	J1399534	Piston Rod	
13	JA-15865	Piston Plate	Outside
14	J1324839	Piston Cup Seal	
15	J1322569	Piston Plate Seal	
16	JA-10890	Washer	
17	JA-15866	Piston Plate	Inside
18	JA-53116	Washer	
19	M400023	Nut	
20	J1400209	Cylinder Body	
21	J1381961	Gasket	
22	JC-62763	Screw	
23	91200	Washer	
24	J1399542	Screw	4 required
25	JA-27282	Cylinder Head	Lower
26	J1001338	Washer	
27	21899	Nut	

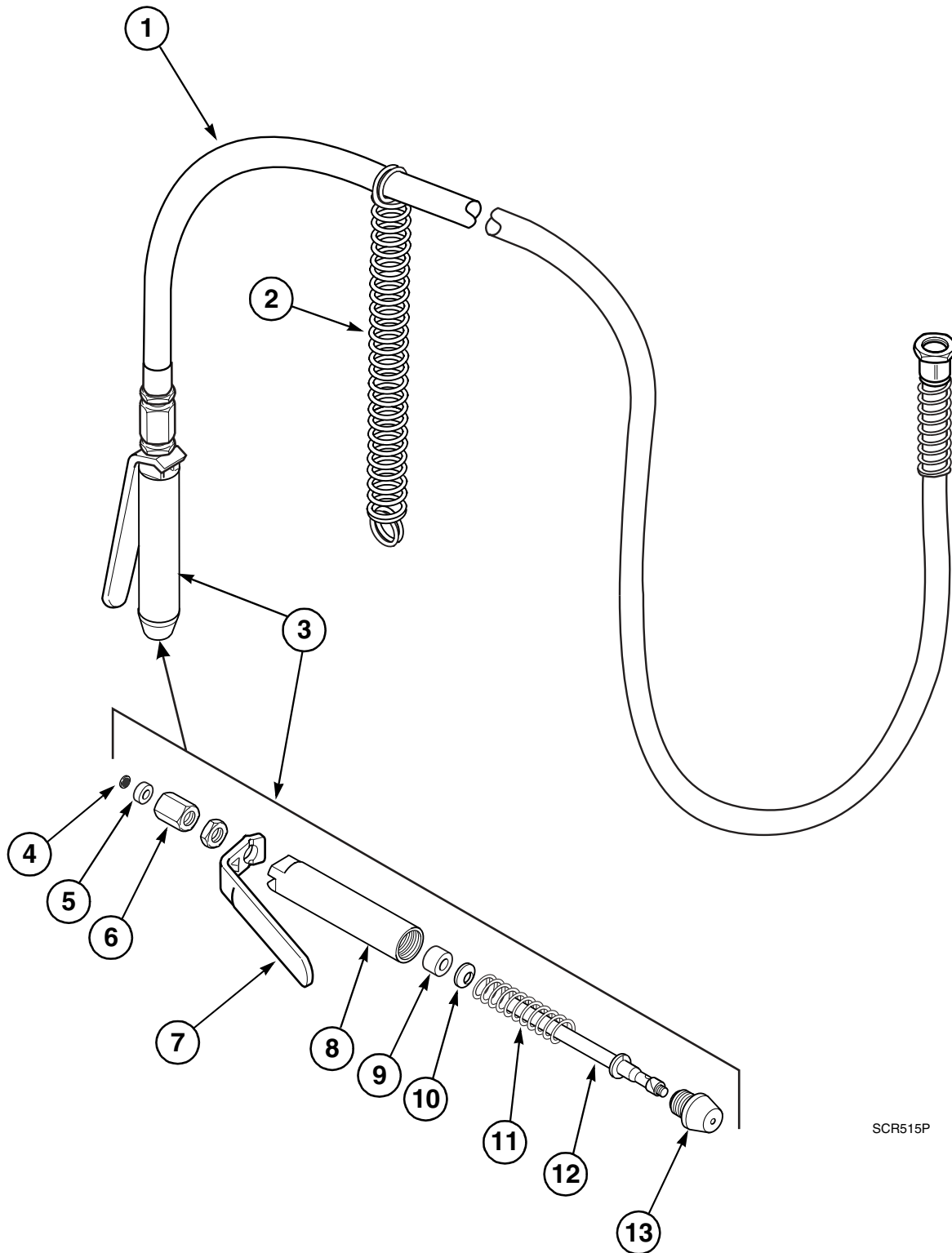
Valve and Bracket Assembly



Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1572924	Valve and Bracket Assembly	Includes items 1-10
1	20275	Nut	2 required
2	J1001007	Washer	2 required
3	J1397660	Support Bracket	
4	J1397652	Valve Bracket	
5	J1142504	Valve	3-way; Includes nut
6	J1151794	Plug	
7	F422101	Coupling	
8	J1407741	Elbow	
9	JA-53020	Screw	2 required
10	JC-80513	Washer	2 required

Water Gun Assembly



SCR515P

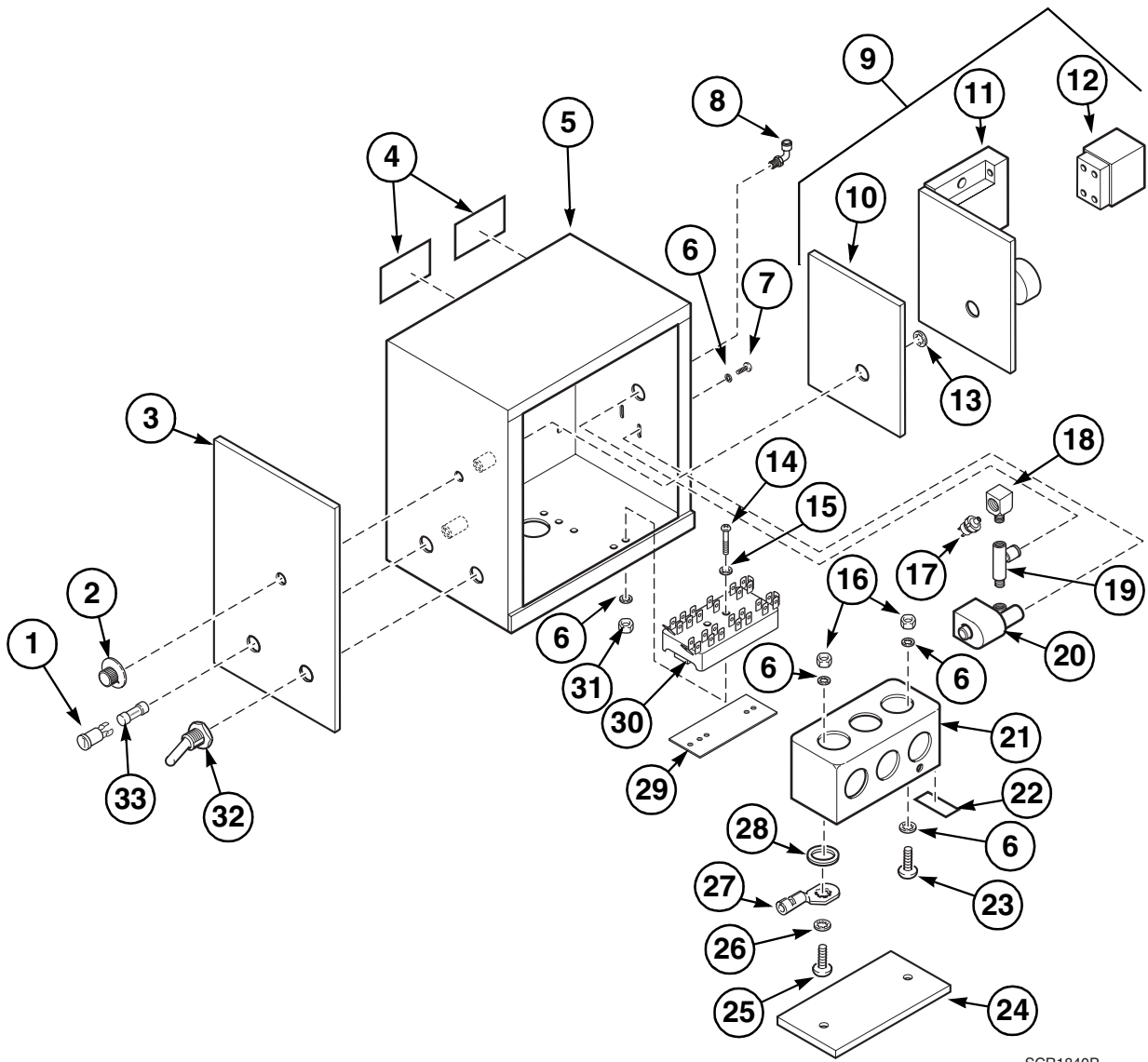
Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-13
1	JA-51793	Hose Assembly	
2	JA-50949	Spring	Use to attach hose to cabinet
3	JA-51792	Water Gun	Includes items 4-13
4	JA-50640	Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Coupling	
7	JA-50638	Handle	
8	JA-50633	Body	
9	JA-50646	Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Spring	
12	N/A	Stem and Seat Assembly	
13	JA-50641	Nozzle	

N/A = Part no longer available

Optional Timer Assembly

Models Through June 1997



SCR1840P

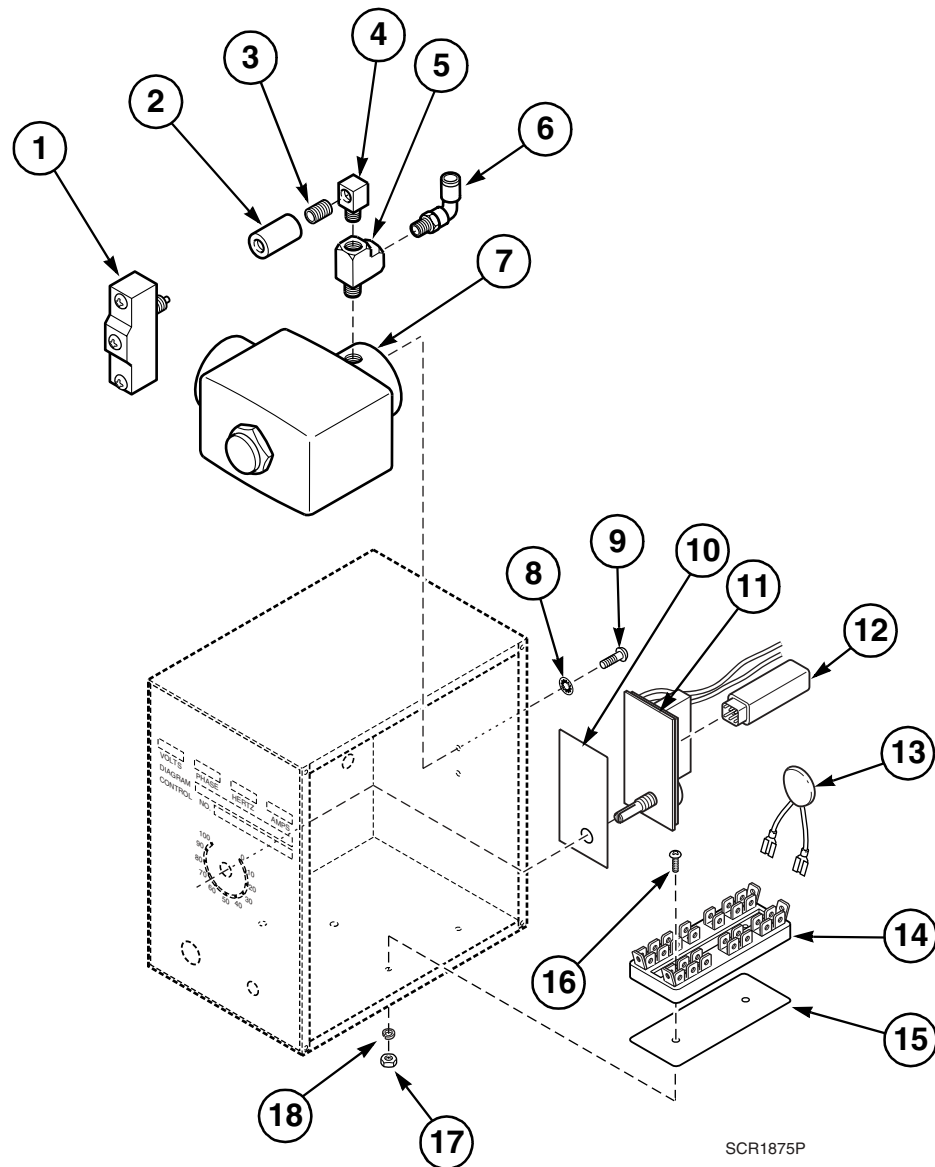
Optional Timer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Optional Timer Assembly	115 Volt; Includes items 1-33
	N/A	Optional Timer Assembly	230 Volt; Includes items 1-33
	J1209113	Nut	
	J1378652	Varistor Assembly	115 Volt
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	N/A	Nameplate	Laundry press control
4	J1145689	Nameplate	2 required; Disconnect power
5	N/A	Enclosure and Cover Assembly	
6	J1085992	Washer	6 required
7	J1040476	Screw	2 required
8	JA-50770	Elbow	
9	J200050400	Common Timer Circuit Board Kit	115 Volt; Includes items 11-15
	J1366855	Timer Assembly	230 Volt; Includes items 11-15
10	J1344605	PC Board Insulator	
11	J1343680	PC Board Timer	
12	J1343672	Relay Socket	
13	JC-43344	Washer	
14	J1233162	Screw	2 required
15	JC-43267	Washer	4 required; Models starting May 1992
	J1216357	Washer	4 required; Models through May 1992
16	J1000736	Nut	2 required
17	J1364181	Pressure Switch	
18	N/A	Elbow	
19	J1316710	Tee	
20	JA-53231	Solenoid Valve	115 Volt
	JA-53004	Solenoid Valve	230 Volt
21	J1232958	Electric Box	
22	J10-607	Label	Ground wire
23	M400044	Screw	2 required
24	J1075621	Electric Box Cover	
25	J1199389	Screw	
26	J1085984	Washer	2 required
27	J1189125	Ground Lug	
28	J1066919	Bushing	
29	J1366731	Insulator	230V
30	JE-66109	Terminal Block	
31	02788	Nut	2 required
32	JA-51016	Toggle Switch	
33	J1065218	Fuse	3 Amp

N/A = Part no longer available

Timer Control Assembly (Drawing 1 of 2)

Models Starting June 1997



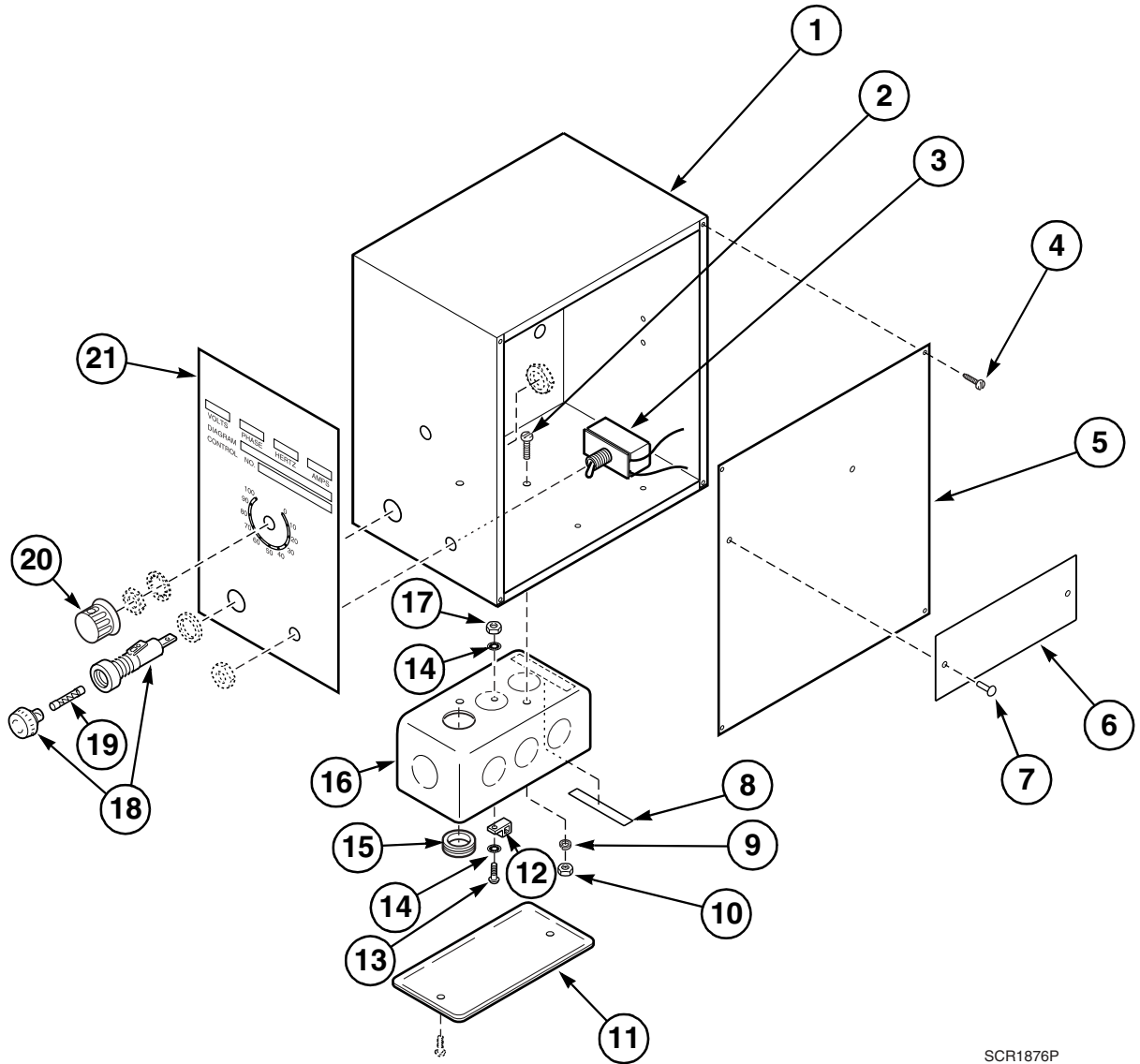
Timer Control Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200050400	Common Timer Circuit Board Kit	
1	J1526540	Limit Switch	Includes 2 washers and nut
2	J1526532	Actuator	Includes spacer and 2 washers
3	J1232313	Nipple	
4	N/A	Elbow	
5	J1316710	Tee	
6	J1407741	Elbow	
7	N/A	Solenoid Valve	110 Volt; NC
	JA-53004	Solenoid Valve	220 Volt; NC
8	J1085992	Washer	6 required
9	N/A	Screw	
10	J1344605	PC Board Insulator	
11	J1478601	Timer Assembly	75 second; 110 Volt
	J1478619	Timer Assembly	75 second; 220 Volt
12	J1343664	Relay	
13	J1378652	Varistor Assembly	110 Volt timer only
14	JE-66109	Terminal Block	
15	J1366731	Insulator	220 Volt timer only
16	J1233162	Screw	2 required
17	02788	Nut	2 required
18	JC-43267	Washer	4 required

N/A = Part no longer available

Timer Control Assembly (Drawing 2 of 2)

Models Starting June 1997

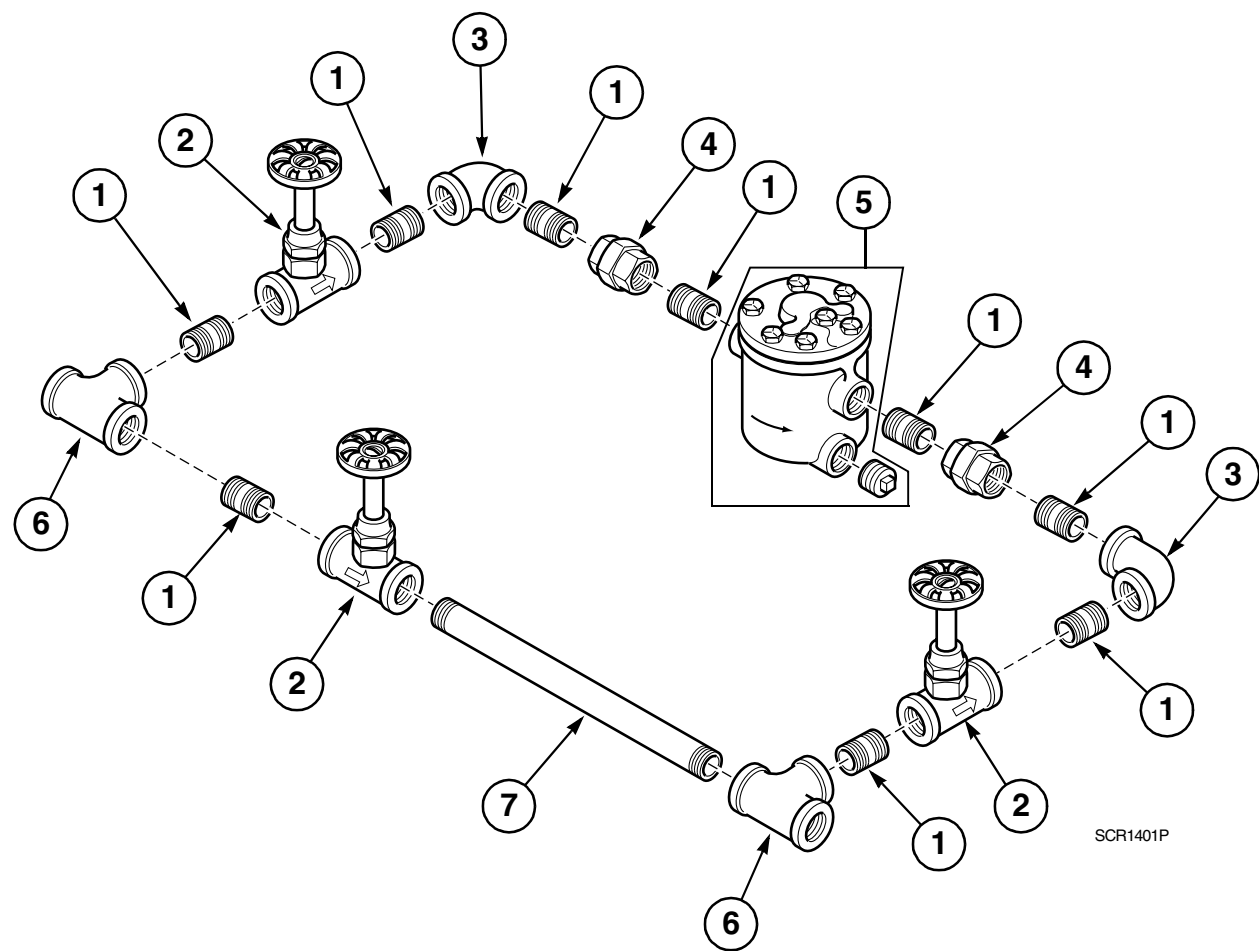


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Timer Control Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1366657	Enclosure	
2	M400044	Screw	2 required
3	JA-51016	Toggle Switch	
4	M400664	Screw	4 required
5	J1366707	Cover	
6	J1145689	Nameplate	Danger: Always
7	JA-53715	Rivet	2 required
8	J10-607	Label	Ground wire
9	J1085992	Washer	
10	J1000736	Nut	2 required
11	J1075621	Electric Box Cover	
12	J1189125	Ground Lug	
13	J1199389	Screw	
14	J1085984	Washer	2 required
15	J1066919	Bushing	
16	J1232958	Electric Box	
17	J1209113	Nut	
18	JA-53621	Fuse Holder	
19	J1065218	Fuse	3 Amp
20	JE-66023	Knob	Plastic
21	J1478551	Nameplate	110 Volt
	J1478569	Nameplate	220 Volt

By-Pass and Trap Option

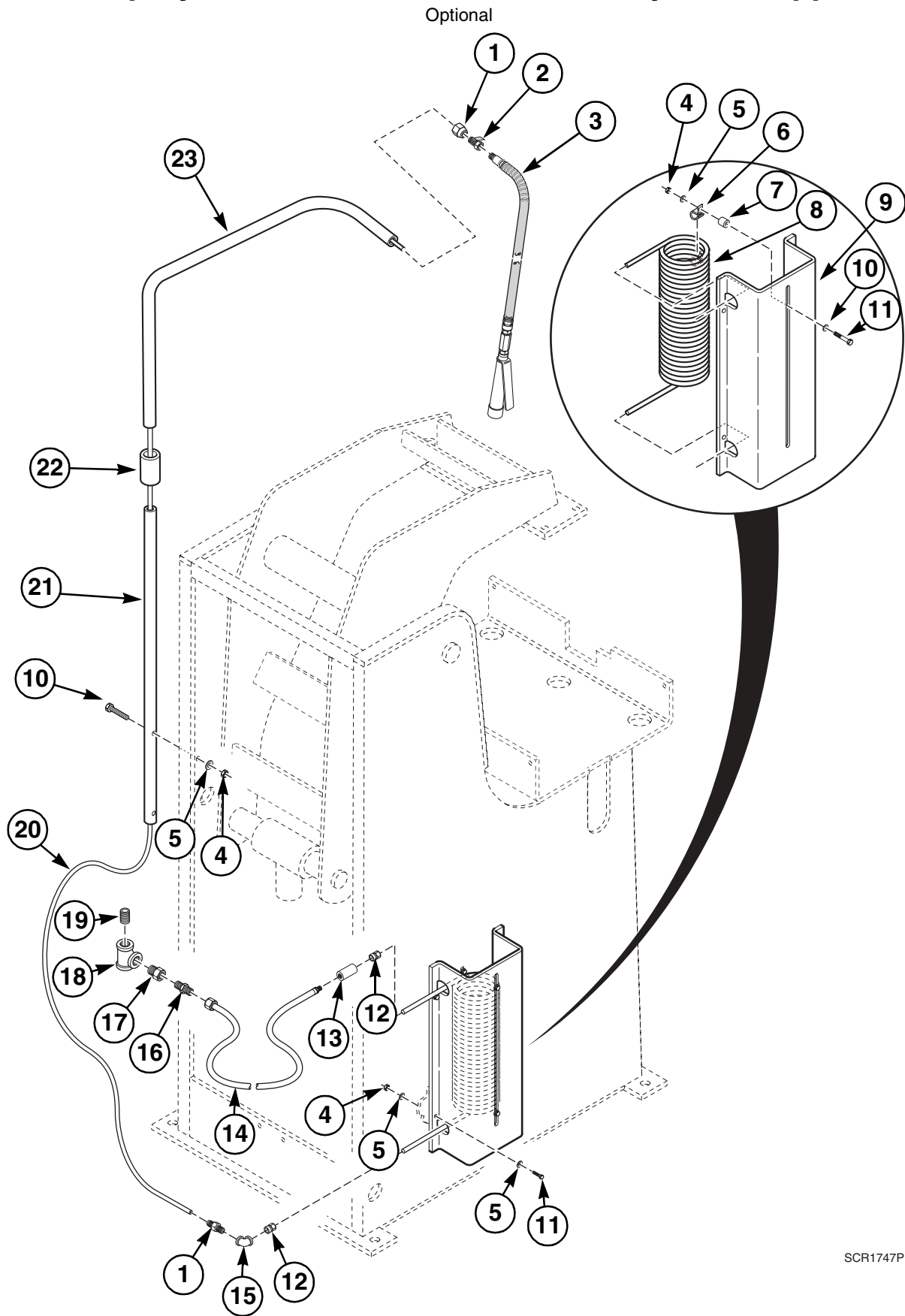


By-Pass and Trap Option

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	By-Pass and Trap Option	Includes items 1-7
1	J1239334	Nipple	9 required
2	N/A	Globe Valve	3 required
3	J1239383	Elbow	2 required
4	J1014554	Pipe Union	2 required
5	N/A	Trap	Includes plug
6	JC-70628	Tee	2 required
7	N/A	Nipple	

N/A = Part no longer available

Manual Spray and Condenser Coil Assembly with Copper Coil



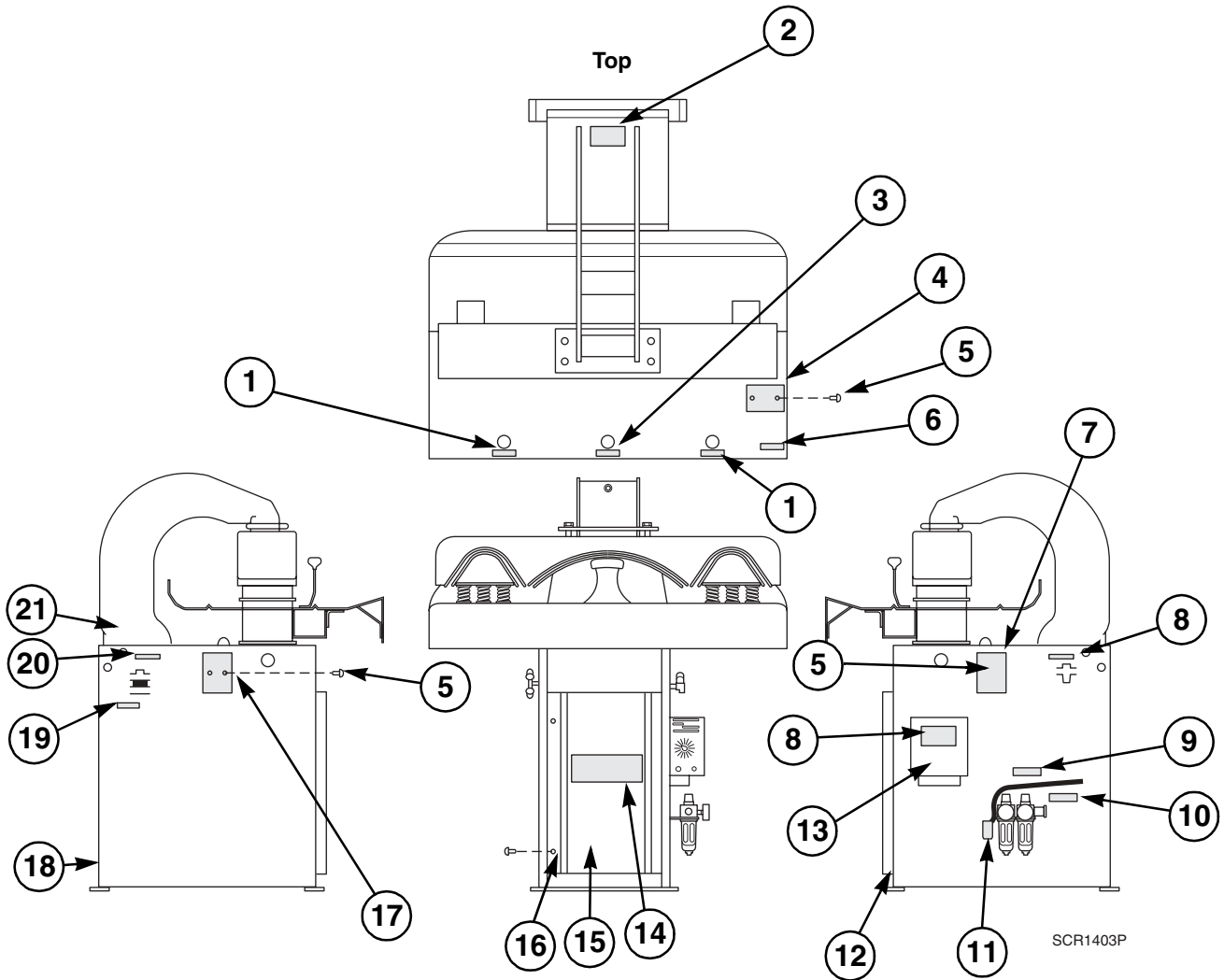
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Manual Spray and Condenser Coil Assembly with Copper Coil

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	
1	J1151661	Connector	2 required
2	JA-17958	Mounting Plug	
3	JA-51110	Water Gun Assembly	
4	F431024	Nut	8 required
5	F431147	Washer	14 required
6	J0637412-00	Clamp	4 required
7	J0637433-00	Spacer	2 required
8	J1471234	Condenser Coil	
9	J1468495	Cover	
10	F430913	Screw	4 required
11	F430939	Screw	4 required
12	J1410315	Connector	2 required
13	N/A	Coupling	
14	J1319268	Steam Hose	
15	N/A	Elbow	
16	J1319276	Connector	
17	J1033208	Bushing	
18	JA-52352	Tee	
19	J1236553	Nipple	
20	J1410257	Tubing	
21	J0637402-00	Straight Rod	
22	J0637403-00	Coupling	
23	J0637401-00	Bent Rod	

N/A = Part no longer available

Labels



Labels

REF	PART NO.	DESCRIPTION	COMMENTS
	J1001007	Washer	
1	JA-35954	Label	Close; 2 required
2	J33-013	Label	Do not lift table
3	JA-35953	Label	Open; 2 required
4	J1401603	Nameplate	Warning
5	J1323724	Rivet	6 required
6	J1439306	Nameplate	U.S. Patent
7	J1401660	Nameplate	Service warning
8	J1145689	Nameplate	Power disconnect
9	JA-17842	Label	Air inlet
10	J1326156	Label	Air pressure; 80-100 psi
11	J1546274	Tag	Weekly filter maintenance
12	J1400217	Plate	Front
13	JA-20019	Label	Timer rating; 110 Volt
	J1053503	Label	Timer rating; 220 Volt
14	70240801	Nameplate	Ajax
15	J1400217	Plate	Front cover
16	20275	Nut	
17	N/A	Nameplate	Serial/Rating
18	J1397298	Plate	Rear
19	JA-17840	Label	Steam return
20	JA-17841	Label	Steam inlet
21	J1320738	Roll Pin	2 required

N/A = Part no longer available

[illegible]

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